

DRIVING HARNESS

EQUIPMENT CATALOGUE VOLUME 8





Design Focus

Horse comfort, driver convenience, practical functionality, reliability and durability.

Experience

Sixty years of design excellence has resulted in a unique understanding of today's driving sport and the requirements of a modern harness. Through collaboration with top competition drivers, as well as customer feedback, Zilco's modern range of harness caters for all, from grass roots to international level.

Practicality

Zilco harness is life proof, designed for everyday use and minimal maintenance by both the professional and recreational user. Warm soapy water is all that this required to bring your harness back to optimum condition.

Versatility

Your harness, your way. Sold in parts or sets, with many parts interchangeable between sizes and styles. Zilco harness is priced by component so you only ever pay for what you need, no more, no less.

Workmanship

Zilco harness is a precision manufactured product. Attention to detail is the central production philosophy right down to stitch level. The Zilco production team pride themselves on producing a product fit for modern driving demands using their experience and desire to be the best.

Materials

Zilco component materials are manufactured specifically to exacting standards, so our harness will never let you down.

- · High grade stainless steel fittings.
- Buckles and metal fittings are produced to Zilco's own design.
 Manufacture is done in-house to ensure top quality right through the production process from raw metal components to finished product.
- Zilco's unique moulded strapping comprises a core of woven webbing and a comfort outer coating. This provides superior strength, wear resistance and good handling qualities in the toughest conditions.
- Pressure points are padded with a range of shock absorbing materials appropriate for the load area.

Technology

Zilco continues to embrace material and manufacturing technology evolution. Moulded plastic technology is employed to ensure the consistency and performance of ergonomic parts and pads. 3D printers produce accurate and efficient prototypes for rapid testing, refinement and introduction to the driving range.

This catalogue is dedicated to Fiona Bonney

Lifestyle photos: Amy Mundell Equestrian Photography unless otherwise specified. Front cover photo: Ada Marlene Vrolijk. Back cover photo: Event-to-Event Photography. Sincere thanks all the drivers and horses illustrated in this brochure. No reproduction of photographs allowed without written permission.

We make every effort to use images that show the latest specifications, but changes may occur without prior notice due to our policy of constant improvement.



A WORLD-WIDE BRAND NAME

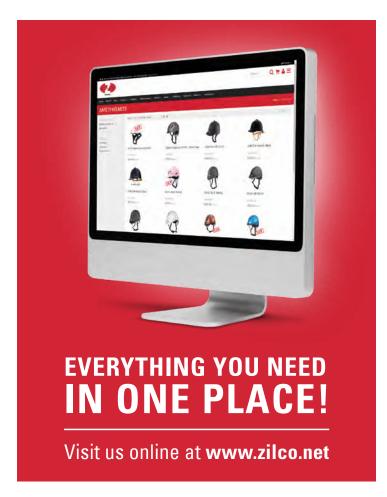
With origins in Australia and New Zealand in the early 1960s, the Zilco group is now a pre-eminent supplier of equestrian products worldwide.

Zilco's staff include specialists from a variety of equestrian disciplines. This knowledge and experience, coupled with constant market research, is the driving force for our in-house design team.

Zilco have always been innovators, using modern materials with the latest ideas - all of which are tested extensively before a product is released.

Zilco is committed to quality and customer service.

Zilco International Pty Ltd - Sydney Australia Zilco NZ Ltd - Christchurch New Zealand Zilco Europe Ltd - Oxfordshire United Kingdom



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ZGB HARNESS

ZGB Harness

Sturdy and robust with wide bearing surfaces.

Why choose ZGB?

ZGB is made from heavy strapping and parts to suit large animals. ZGB has a combination breastplate and traces allowing easy change between singles and multiples.

The wide load bearing surfaces of breastplate, girth, saddle and breeching are well suited to heavy carriages and extreme working conditions. ZGB has excellent core strength to withstand the rigours of marathon and tough competition or working conditions.

Popular for both commercial driving and driving trials. ZGB parts are interchangeable throughout the size range and combinations.

Average weight per standard single set:

- Cob 11.75kg
- Full 12.5kg
- Extra Full 13.5kg

Each ZGB set is supplied in a sturdy leatherette harness bag with external pockets.

Sizes

Cob, Full and Extra Full (sizes can be mixed).

ZGB with Combo breastplate for easy change from single to pair.

Combinations

Single, pair and team.

Key Features

- Quick release breeching straps, martingales and pole straps.
- Quick release tugs to suit all shaft styles.

ZGB Standard Specifications

BRIDLE Rolled Winker Stays with adjustable wire core. Hanging noseband, adjustable both

sides. Strap widths 19mm (3/4").

BREASTPLATE Combination breastplate and traces. Breastplate width 100mm (4").

WITHER Rein terrets are adjustable for position.

FALSE MARTINGALE Padded. With snaps to girth. Width 25mm (1").

TRACES Combination with breastplate. Adjustment at vehicle end. Trace width 50mm (2").

SADDLE Width: 125mm (5").

SADDLE PADS Detachable for individual positioning. Standard depth 45mm (1 3/4").

BREECHING Double hip straps. Cob - 19mm (3/4 ") width. Full and extra full - 25mm (1").

BREECHING SEAT Padding width 80mm (3 1/2").

REINS Supplied as standard with Z-grip reins. (Other styles can be requested)

GIRTH Shaped and padded with PVC waffle. Soft keepers. 32mm (1 1/4") buckles.

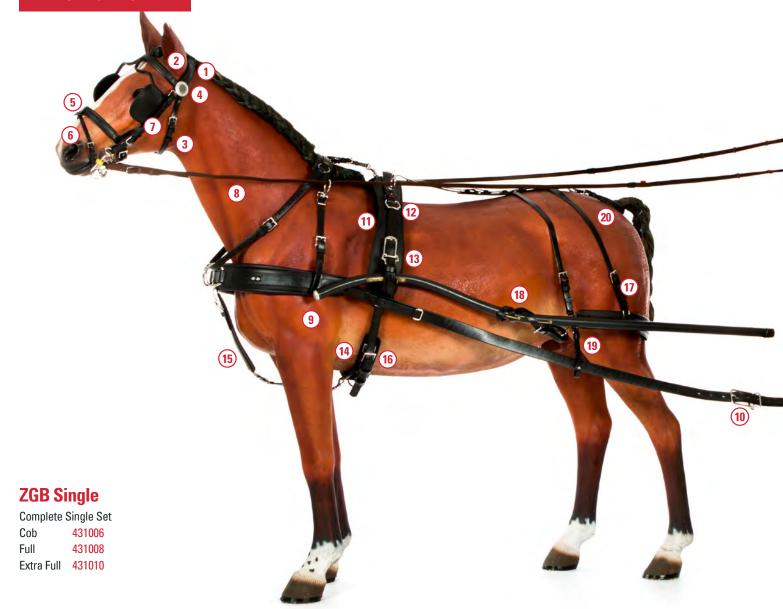
GIRTH STRAPS 32mm (1 1/4") width

TUGS Quick Release is standard on singles. Width 32mm (1 1/4").





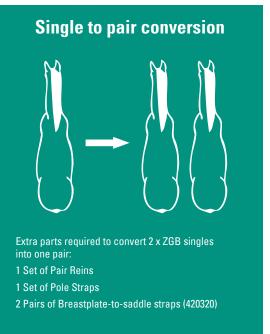
ZGB SINGLE



	•
1	Headpiece
2	Browband
3	Throatlash
4	Zilco Rosettes (Pair)
5	Noseband
6	Flash Converter & Strap
7	Blinkers
8	Z-Grip Single Reins
9	ZGB Breastplate & Traces
10	Combo Trace Coupler Buckle
11	ZGB/Elite saddle
12	ZGB/Elite Saddle Connecting Straps
13	Quick Release Tugs 32mm (1 1/4")
14	ZGB /Elite Girth
15	ZGB/Elite False Martingale
16	ZGB/Elite False Bellyband
17	ZGB/Elite Complete Breeching
18	Breeching Straps
19	Trace Carry Straps

Components

Qty	Cob	Full	Extra Full
1	444056	444058	444060
1	432110	432111	432112
1	432186	432188	432190
1	446842	446842	446843
1	431412	431418	431419
1	431406	431408	431410
1	431417	431421	431426
1	434005	434007	434007
1	431603	431604	431619
2	474250	474250	474250
1	432847	432848	432849
1	433027	433028	433029
1	444815	444815	444815
1	432406	432407	432408
1	431636	431638	431639
1	432426	432427	432428
1	431806	431807	431808
1	431810	431811	431811
1	445037	445039	445039
1	444463	444467	444469
1	101006	101006	101006



20 Crupper

ZGB/Elite Harness Bag

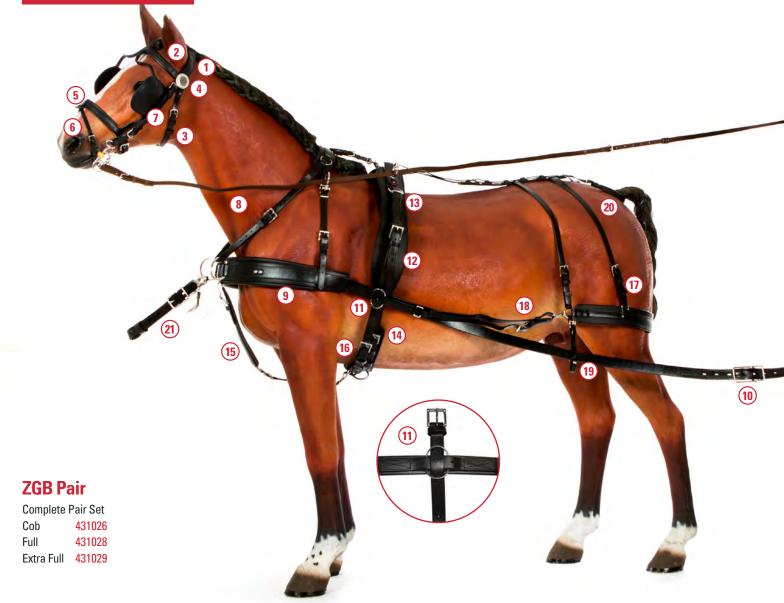






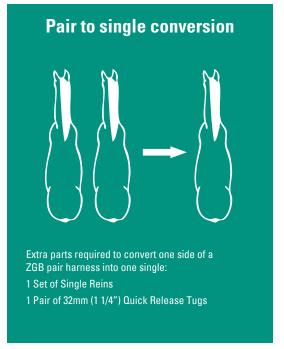
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	Components
1	Headpiece
2	Browband
3	Throatlash
4	Zilco Rosettes (Pair)
5	Noseband
6	Flash Converter & Strap
7	Blinkers
8	Z-Grip Pairs Reins
9	ZGB Breastplate & Traces
10	Combo Trace Coupler Buckle
11	Breastplate to Saddle fitting (Pair)
12	ZGB/Elite Saddle
13	ZGB/Elite Saddle Connecting Straps (Pair)
14	ZGB/Elite Girth
15	ZGB/Elite False Martingale
16	ZGB/Elite False Bellyband
17	ZGB/Elite Complete Breeching
18	Breeching Straps (Pair)
19	Trace Carry Straps (Pair)
20	Crupper
21	Quick Release Pole Straps (Pair)
-	ZGB/Elite Harness Bag

Qty	Cob	Full	Extra Ful
2	444056	444058	444060
2	432110	432111	432112
2	432186	432188	432190
2	446842	446842	446843
2	431412	431418	431419
2	431406	431408	431410
2	431417	431421	431426
1	434105	434107	434107
2	431603	431604	431619
4	474250	474250	474250
2	420320	420320	420320
2	432847	432848	432849
2	433027	433028	433029
2	432406	432407	432408
2	431636	431638	431639
2	432426	432427	432428
2	431806	431807	431808
2	431810	431811	431811
2	445037	445039	445039
2	444463	444467	444469
1	432607	432607	432607
2	101006	101006	101006



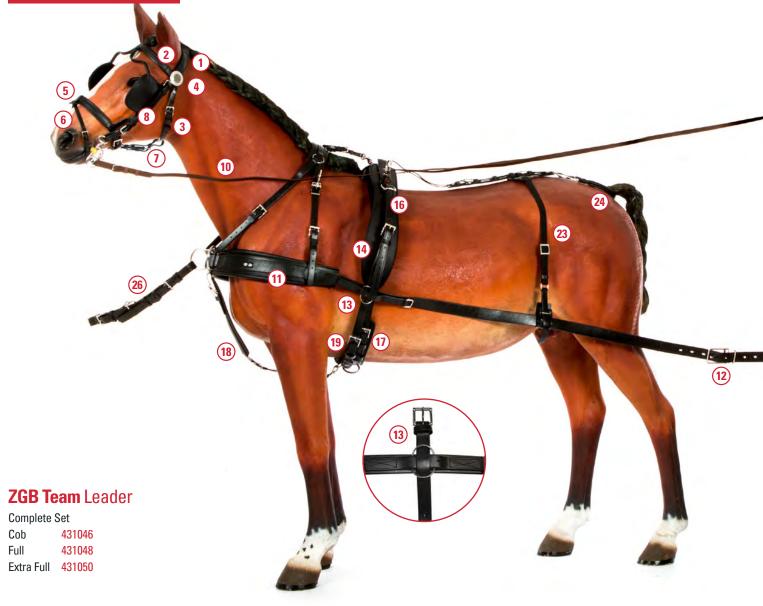




- S-Grip reins with sewn suede strip on the hand section (from page 73).
 Pony 445cm (14'7"): 434523
 Cob 472cm (15'6"): 434525
 Full 508cm (16'8"): 434527
- If breeching is not required, see page 104 for a choice of trace carrier options.
- Pole straps: page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request (from page 73).



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	Components	Qty	Cob	Full	Extra Full		Components	Qty	Cob	Full	Extra Full
1	Headpiece	4	444056	444058	444060	15	ZGB/Elite Team Wheeler Saddle (Figure 8)	2	432853	432854	432855
2	Browband	4	432110	432111	432112	16	ZGB/Elite Saddle Connecting Straps	4	433027	433028	433029
3	Throatlash	4	432186	432188	432190	17	ZGB/Elite Girth	4	432406	432407	432408
4	Zilco Rosettes (Pair)	4	446842	446842	446843	18	ZGB/Elite False Martingale	4	431636	431638	431639
5	Noseband	4	431412	431418	431419	19	ZGB/Elite False Bellyband	4	432426	432427	432428
6	Flash Converter & Strap	4	431406	431408	431410	20	ZGB/Elite Complete Breeching	2	431806	431807	431808
7	Gullet Safety Strap	4	432180	432180	432180	21	Breeching Straps	2	431810	431811	431811
8	Blinkers	4	431417	431421	431426	22	Trace Carry Straps	2	445037	445039	445039
9	Z-Grip Pairs Reins	1	434105	434107	434107	23	Elastic Trace Carry Strap	2	432522	432522	432522
10	Z-Grip Team Leader Reins (fixed)	1	434305	434307	434307	24	Crupper	4	444463	444467	444469
11	ZGB Breastplate & Traces	4	431603	431604	431619	25	Large Roger Rings	1	432535	432535	432535
12	Combo Trace Coupler Buckle	8	474250	474250	474250	26	Quick Release Coupling Strap	1	432518	432518	432518
13	Breastplate to Saddle fitting	4	420320	420320	420320	27	Quick Release Pole Straps	1	432607	432607	432607
14	ZGB/Elite Saddle - Leaders	2	432847	432848	432849	-	ZGB/Elite Harness Bag	4	101006	101006	101006



- ZGB wheeler saddles are supplied as standard with figure 8 Terrets. However centre pedestal wheeler saddles can be requested.
- If wheeler breeching is not required, see page 104 & 105 for a choice of wheeler trace carriers.
- 'Leader Crupper: No buckles on dock, with dees so bungees can be connected to traces.
- Leader Bungees: Connects leader crupper dock to upward dee on trace.
- Bungee Anchor fittings can slide onto normal traces to connect bungees from crupper or girth (page 88).
- Pole straps: see page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request. (from page 74).
- Rein joiner to join leader and wheeler reins.



ELITE HARNESS Single, pair and team.



Elite Harness

Sturdy and robust with wide bearing surfaces.

Why choose Elite?

Elite is popular for horses of sturdier proportions. It has heavier strapping and parts to suit larger animals. The wide load bearing surfaces of breastplate, girth, saddle and breeching are well suited to heavy carriages and extreme working conditions. It has the core strength to withstand the rigours of marathon and tough competition or working conditions.

The traces buckle into the breastplate in the traditional style. Popular for both commercial driving and driving trials.

Elite parts are interchangeable throughout the size range and combinations.

Average weight per standard single set:

- Cob 11.75kg
- Full 12.5kg
- Extra Full 13.5kg

Each Elite set is supplied in a sturdy leatherette harness bag with external pockets.

Sizes

Cob, Full and Extra Full (sizes can be mixed).

Elite Standard Specifications

BRIDLE Rolled Winker Stays with adjustable wire core. Hanging noseband, adjustable both

sides. Strap widths 19mm (3/4").

BREASTPLATE Width 100mm (4") with buckles for traces.

FALSE MARTINGALE Padded. With snaps to girth. Width 25mm (1").

WITHER STRAP Rein terrets are adjustable for position.

TRACES Dee ends: Width 50mm (2").
SADDLE Width: 125 mm (5").

SADDLE PADS Detachable for individual positioning. Standard depth 45mm (1 3/4").

BREECHING Double hip straps: Cob - 19mm (1/4") width. Full and Extra Full - 25mm (1").

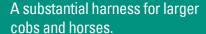
BREECHING SEAT Padding width 80mm (3 1/2").

REINS Supplied as standard with Z-Grip reins (Other styles can be requested).

GIRTH Shaped and padded with PVC waffle. Soft keepers. 32mm (1 1/4") buckles.

GIRTH STRAPS 32mm (1 1/4") width.

TUGS Quick Release is standard on singles. Width 32mm (1 1/4").



Combinations

Single, pair and team.

Key Features

- Quick release breeching straps, martingales and pole straps.
- Quick release tugs to suit all shaft styles.





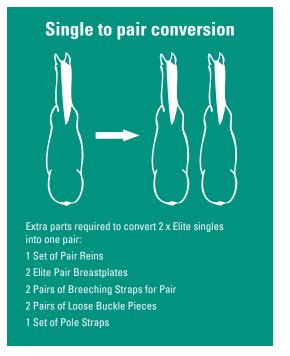
ELITE SINGLE



Components

- 1 Headpiece
- 2 Browband
- 3 Throatlash
- 4 Zilco Filigree Rosettes (Pair)
- 5 Noseband
- 6 Flash Converter & Strap
- 7 Blinkers
- 8 Z-Grip Single Reins
- 9 Elite Single Breastplate
- 10 Elite/ZGB Saddle
- 11 Elite/ZGB Saddle Connecting Straps
- 12 Quick Release Tugs 32mm (1 1/4")
- 13 Elite/ZGB Girth
- 14 Elite/ZGB False Martingale
- 15 Elite/ZGB False Bellyband
- 16 Elite/ZGB Complete Breeching
- 17 Breeching Straps for Single harness
- 18 Trace Carry Straps
- 19 Elite Dee End Traces 50mm (2")
- 20 Standard Crupper
- Elite/ZGB Harness Bag

Qty	Cob	Full	Extra Full
1	444056	444058	444060
1	432110	432111	432112
1	432186	432188	432190
1	446842	446842	446843
1	431412	431418	431419
1	431406	431408	431410
1	431417	431421	431426
1	434005	434007	434007
1	444186	444188	444189
1	432847	432848	432849
1	433027	433028	433029
1	444815	444815	444815
1	432406	432407	432408
1	431636	431638	431639
1	432426	432427	432428
1	431806	431807	431808
1	431810	431811	431811
1	445037	445039	445039
1	436205	436207	436208
1	444463	444467	444469
1	101006	101006	101006









ELITE PAIR



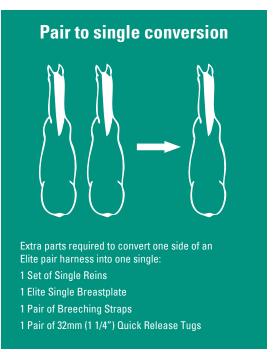
1	Headpiece
2	Browband
3	Throatlash
4	Zilco Rosettes (Pair)
5	Noseband
6	Flash Converter & Strap
7	Blinkers
8	Z-Grip Pair Reins
9	Elite Pair Breastplate
10	Elite/ZGB Saddle
11	Elite/ZGB Saddle Connecting Straps
12	Elite/ZGB Girth
13	Elite/ZGB False Martingale
14	Elite/ZGB False Bellyband
15	Loose Buckle Piece (Pair)
16	Elite/ZGB Complete Breeching
17	Breeching Straps for Pairs harness
18	Trace Carry Straps
19	Dee End Traces 50mm (2")
20	Crupper
21	Quick Release Pole Straps

- Elite/ZGB Harness Bag

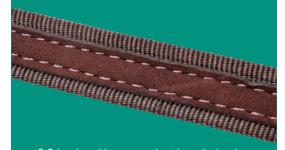
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Components

Ωty	Cob	Full	Extra Ful
2	444056	444058	444060
2	432110	432111	432112
2	432186	432188	432190
2	446842	446842	446843
2	431412	431418	431419
2	431406	431408	431410
2	431417	431421	431426
1	434105	434107	434107
2	444948	444949	444950
2	432847	432848	432849
2	433027	433028	433029
2	432406	432407	432408
2	431636	431638	431639
2	432426	432427	432428
2	445078	445078	445078
2	431806	431807	431808
2	445074	445075	445075
2	445037	445039	445039
2	436205	436207	436208
2	444463	444467	444469
1	432607	432607	432607
1	101006	101006	101006







- S-Grip reins with sewn suede strip on the hand section (from page 73).
 Pony 445cm (14'7"): 434523
 Cob 472cm (15'6"): 434525
 Full 508cm (16'8"): 434527
- If breeching is not required, see page 104 for a choice of trace carrier options.
- Pole straps: page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request (from page 73).



ELITE TEAM



	Components	Qty	Cob	Full	Extra Full		Components	Qty	Cob	Full	Extra Full
1	Headpiece	4	444056	444058	444060	15	Elite/ZGB Girth	4	432406	432407	432408
2	Browband	4	432110	432111	432112	16	Elite/ZGB False Martingale	4	431636	431638	431639
3	Throatlash	4	432186	432188	432190	17	Elite/ZGB False Bellyband	4	432426	432427	432428
4	Zilco Rosettes (Pair)	4	446842	446842	446843	18	Loose Buckle Piece	2	445078	445078	445078
5	Noseband	4	431412	431418	431419	19	Elite/ZGB Complete Breeching	2	431806	431807	431808
6	Flash Converter & Strap	4	431406	431408	431410	20	Breeching Straps for Pairs harness	2	445074	445075	445075
7	Gullet Safety Strap	4	432180	432180	432180	21	Trace Carry Straps	2	445037	445039	445039
8	Blinkers	4	431417	431421	431426	22	Elastic Trace Carry Strap	2	432522	432522	432522
9	Z-Grip Pair Reins	1	434105	434107	434107	23	Elite Traces for wheelers 50mm (2")	2	436205	436207	436208
10	Z-Grip Team Leader Reins (fixed)	1	434305	434307	434307	24	Elite Traces for leaders 50mm (2")	2	436207	436208	436209
11	Elite Pair Breastplate	4	444948	444949	444950	25	Crupper	4	444463	444467	444469
12	Elite/ZGB Saddle	2	432847	432848	432849	26	Large Roger Rings	1	432535	432535	432535
13	Elite/ZGB Team Wheeler Saddle (figure 8)	2	432853	432854	432855	27	Quick Release Coupling Strap	1	432518	432518	432518
14	Elite/ZGB Saddle Connecting Straps	4	433027	433028	433029	28	Quick Release Pole Straps	1	432607	432607	432607
						-	Elite/ZGB Harness Bag	4	101006	101006	101006



- Elite wheeler saddles are supplied as standard with figure 8 Terrets. However centre pedestal wheeler saddles can be requested.
- If wheeler breeching is not required, see page 104 & 105 for a choice of wheeler trace carriers.
- 'Leader Crupper: No buckles on dock, with dees so bungees can be connected to traces.
- Leader Bungees: Connects leader crupper dock to upward dee on trace.
- Bungee Anchor fittings can slide onto normal traces to connect bungees from crupper or girth (page 88).
- Pole straps: see page 108 for further choices.
- Reins supplied are Z-Grip, but other rein choices are available on request. (from page 74).
- Rein joiner to join leader and wheeler reins.



CLASSIC HARNESS Single, pair, tandem and team.



Classic Harness

Perfect for drivers' present needs and future ambitions.

Why choose Classic?

Classic is a versatile harness for all popular driving activities. It has traditional proportions in keeping for formal and traditional occasions, such as showing, dressage and cones. It also has the core strength to withstand the rigours of marathon and tough competition conditions.

This makes it an excellent all round harness that can be used for a variety of disciplines.

Classic parts are interchangeable throughout the size range and combinations, making it the perfect choice for present and future aspirations!

Average weight per standard single set:

- Pony 8kg
- Cob 9kg
- Full 10kg

Each Classic set is supplied in a ventilated harness bag.

Sizes:

Pony, Cob and Full (sizes can be mixed).

Zilco's original design with over 60 years of production.

Combinations

Single, pair, tandem and team.

Key Features

- Quick release breeching straps, martingales and pole straps.
- · Quick release tugs to suit all shaft styles.

Classic Standard Specifications

BRIDLE Rolled Winker Stays with adjustable wire core. Hanging noseband, adjustable both

sides. Bridle strap widths: Pony 13mm (1/2"). Cob and Full 19mm (3/4").

BREASTPLATE Width 85mm (3 1/3") with buckles for traces.

FALSE MARTINGALE Width 19mm (3/4") with snaps for attachment to girth.

TRACES Dee and slot: Width 32mm (1 1/4").

SADDLE Width: 100mm (4").

SADDLE PADS Detachable for individual positioning. Thickness Pony - 30mm (1 1/3") and Cob and

Full - 45mm (1 3/4").

BREECHING Double hip straps in 19mm (3/4") width.

BREECHING SEAT Padding width 60mm (2 1/2").

REINS Supplied as standard with Z-grip reins (Other styles can be requested).

GIRTH STRAPS 25mm (1") width.

TUGS Quick Release is standard on singles. Width 25mm (1").



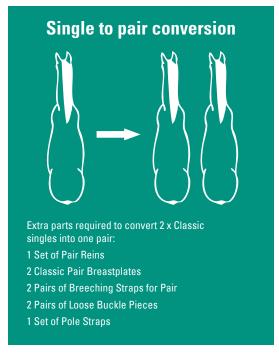






	Components
1	Headpiece
2	Browband
3	Throatlash
4	Rosettes (Pair)
5	Noseband
6	Flash Converter & Strap
7	Blinkers
8	Z-Grip Single Reins
9	Classic Single Breastplate
10	Classic Saddle
11	Quick Release Tugs 25mm (1")
12	Classic Girth
13	Classic False Martingale
14	Classic False Bellyband
15	Classic Complete Breeching
16	Breeching Straps for Single harness
17	Trace Carry Straps
18	Classic Traces (Dee and slot- 32mm (1 1/4"))
19	Crupper
-	Classic Harness Bag

Qty	Pony	Cob	Full
1	444294*	444056	444058
1	444033*	432110	432111
1	444065*	432186	432188
1	446841	446842	446842
1	444108*	431412	431418
1	431402	431406	431408
1	444139*	431417	431421
1	434003	434005	434007
1	444213	444217	444221
1	444845	444855	444865
1	444813	444813	444813
1	444583	444585	444587
1	444230	444234	444239
1	444593	444595	444597
1	444360	444362	444364
1	431809	431810	431811
1	445035	445037	445039
1	436003	436005	436007
1	444459	444463	444467
1	101004	101004	101004



^{*}Classic Pony size bridle parts = narrower width 13mm (1/2")



	Components	
1	Headpiece	
2	Browband	
3	Throatlash	
4	Rosettes (Pair)	
5	Noseband	
6	Flash Converter & Strap	
7	Blinkers	
8	Z-Grip Single Reins	
9	Classic Single Breastplate	
10	Classic Sliding Backband Saddle	
11	Quick Release Tugs	
12	Classic Girth	
13	Classic False Martingale	
14	Classic False Bellyband	
15	Classic Complete Breeching	
16	Breeching Straps for Single harness	
17	Trace Carry Straps	
18	Classic Traces (Dee and slot- 32mm (1 1/4"))	
19	Crupper	
-	Classic Harness Bag	

Qty	Pony	Cob	Full
1	444294*	444056	444058
1	444033*	432110	432111
1	444065*	432186	432188
1	446841	446842	446842
1	444108*	431412	431418
1	431402	431406	431408
1	444139*	431417	431421
1	434003	434005	434007
1	444213	444217	444221
1	444885	444890	444895
1	444813	444813	444813
1	444583	444585	444587
1	444230	444234	444239
1	444593	444595	444597
1	444360	444362	444364
1	431809	431810	431811
1	445035	445037	445039
1	436003	436005	436007
1	444459	444463	444467
1	101004	101004	101004



• See also alternative tug styles and backbands

(pages 95 & 96).

^{*}Classic Pony size bridle parts = narrower width 13mm (1/2")

CLASSIC PAIR



	Components	Qty	Pony	Cob	Full
1	Headpiece	2	444294*	444056	444058
2	Browband	2	444033*	432110	432111
3	Throatlash	2	444065*	432186	432188
4	Rosettes (Pair)	2	446841	446842	446842
5	Noseband	2	444108*	431412	431418
6	Flash Converter & Strap	2	431402	431406	431408
7	Blinkers	2	444139*	431417	431421
8	Z-Grip Pair Reins	1	434103	434105	434107
9	Classic Pair Breastplate	2	445009	445012	445017
10	Classic Saddle	2	444845	444855	444865
11	Classic Girth	2	444583	444585	444587
12	Classic False Martingale	2	444230	444234	444239
13	Classic False Bellyband	2	444593	444595	444597
14	Classic Complete Breeching	2	444360	444362	444364
15	Breeching Straps for Pairs harness	2	445073	445074	445075
16	Loose Buckle Piece	2	445078	445078	445078
17	Trace Carry Straps	2	445035	445037	445039
18	Classic Traces (Dee & Slot 32mm (1 1/4"))	2	436003	436005	436007
19	Crupper	2	444459	444463	444467
20	Pole Straps (Pair)	1	445084**	432607	432607
-	Classic Harness Bag	2	101004	101004	101004

^{*}Classic Pony size bridle parts = narrower width 13mm (1/2") ** Pole straps - Pony Size -standard 25mm (1"), no quick release (see page 108). Pole straps - Cob & Full size - Quick Release 38mm (1 1/2") (see page 108).

Pair to single conversion Extra parts required to convert one side of a Classic pair harness into one single: 1 Set of Single Reins 1 Classic Single Breastplate 1 Pair of Breeching Straps 1 Pair of 25mm (1") Quick Release Tugs





- S-Grip reins with sewn suede strip on the hand section (from page 73).
 Pony - 445cm (14'7"): 434523
 Cob - 472cm (15'6"): 434525
 Full - 508cm (16'8"): 434527
- R-grip reins also available (from page 73).
- Pole strap options, including Quick Release (page 108).
- Trace carrier strap options (from page 104).





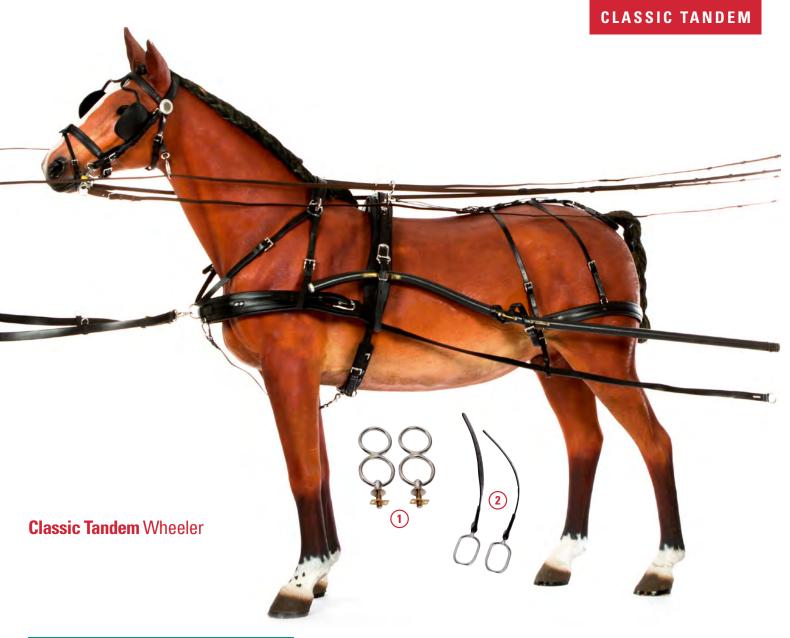


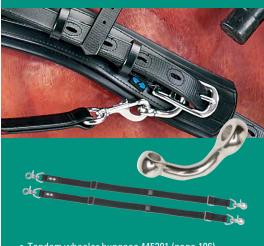
	Components
1	Headpiece
2	Browband
3	Throatlash
4	Rosettes (Pair)
5	Noseband
6	Flash Converter & Strap
7	Blinkers
8	Z-Grip Tandem Leader Reins
9	Classic Single Breastplate
10	Classic Saddle
11	Classic Girth
12	Classic False Martingale
13	Loose Buckle Piece
14	Leader Trace Carry Strap
15	Tandem Leader Traces 32mm (1 1/4")
16	Crupper
-	Classic Harness Bag

Ωty	Pony	Cob	Full
1	444294*	444056	444058
1	444033*	432110	432111
1	444065*	432186	432188
1	446841	446842	446842
1	444108*	431412	431418
1	431402	431406	431408
1	444139*	431417	431421
1	434203	434205	434207
1	444213	444217	444221
1	444877	444878	444879
1	444583	444585	444587
1	444230	444234	444239
1	445078	445078	445078
1	445595	445597	445599
1	436403	436405	436407
1	444459	444463	444467
1	101004	101004	101004

<sup>Crupper without buckles. Helps to avoid leader reins catching on buckles (page 107).
Bungee cords (page 106).</sup>

^{*}Classic Pony size bridle parts = narrower width 13mm (1/2").





- Tandem wheeler bungees 445201 (page 106).
- Tandem spoon 446600 for leader trace connection to breastplate buckles (page 88).

- Pieces required to make up a tandem wheeler
- Classic Single Harness (page 22)
- 1 Tandem Figure 8 Terrets (page 97)
- 2 Roger Rings*
- *Pony Size: Medium Roger Rings. Cob & Full: Large Roger Rings

Qty	Pony	Cob	Full
1	441040	441050	441060
2	476020	476020	476020
1	432530**	432535	432535



Tandem leader traces can be attached to the central dee on the wheeler breastplate (standard, see main image). Or via tandem spoons (extra option, see action image).



	Components	Ωty	Pony	Cob	Full		Components	Ωty	Pony	Cob	Full
1	Headpiece	4	444294*	444056	444058	15	Classic False Martingale	4	444230	444234	444239
2	Browband	4	444033*	432110	432111	16	Classic False Bellyband	4	444593	444595	444597
3	Throatlash	4	444065*	432186	432188	17	Classic Complete Breeching	2	444360	444362	444364
4	Rosettes (Pair)	4	446841	446842	446842	18	Breeching Straps for Pairs harness	2	445073	445074	445075
5	Noseband	4	444108*	431412	431418	19	Loose Buckle Piece	2	445078	445078	445078
6	Flash Converter & Strap	4	431402	431406	431408	20	Classic Trace Carry Straps	2	445035	445037	445039
7	Gullet Safety Strap	4	444070	432180	432180	21	Elastic Trace Carry Straps	2	432520	432522	432522
8	Classic Blinkers	4	444139*	431417	431421	22	Classic Traces for wheelers 32mm (1 1/4")	2	436003	436005	436007
9	Z-Grip Pair Reins	1	434103	434105	434107	23	Classic Traces for leaders 32mm (1 1/4")	2	436005	436007	436008
10	Z-Grip Team Leader Reins (Fixed)	1	434303	434305	434307	24	Crupper	4	444459	444463	444467
11	Classic Pair Breastplate	4	445009	445012	445017	25	Pole Straps**	1	445084	432607	432607
12	Classic Saddle	2	444845	444855	444865	26	Coupling Strap - leader	1	445567	432515	432515
13	Classic Team Wheeler Saddle	2	444872	444873	444874	27	Roger Rings	1	432530	432535	432535
14	Classic Girth	4	444583	444585	444587	-	Classic Harness Bag	4	101004	101004	101004

^{*}Classic Pony size bridle parts = narrower width 13mm (1/2") **Pony Size supplied with standard 25mm (1") pole straps. Cob & Full supplied with 38mm (1 1/2") Quick Release Pole Straps.



- Classic wheeler saddles are supplied as standard with figure 8 terrets. However centre pedestal wheeler saddles can be requested.
- Pole and coupling straps: see page 108 for further choices
- If wheeler breeching is not required, see page 104 & 105 for a choice of wheeler trace carriers.
- Reins supplied are Z-Grip, but other rein choices are available on request. (from page 73).
- Rein joiner to join leader and wheeler reins
- Bungee Anchor fittings can slide onto normal traces to connect bungees from crupper or girth (page 88).
- Leader Crupper: No buckles on dock, with dees so bungees can be connected to traces.
- Leader Bungees: Connects leader crupper dock to upward dee on trace.





Brun Harness

A great multi purpose harness with subtle natural colour.

Why choose Brun?

Brun is a combination style harness for single, pair or team, making it easy for transition to multiples. Aesthetic natural matt brown colour combined with the easy maintenance and marathon strength of Zilco's synthetic strapping.

Popular paired with traditional type carriages and natural colours in the show ring, dressage, marathon and pleasure driving.

Brun parts are interchangeable throughout the size range and combinations.

Average weight per standard single set:

- Pony 8.75kg
- Cob 9.75kg
- Full 10.5kg

BREASTPLATE

Each Brun set is supplied in a smart brown, ventilated harness bag.

Sizes:

Pony, Cob and Full (sizes can be mixed).

Brun Standard Specifications

BRIDLE Winker stays with adjustable wire core. Hanging noseband, adjustable both sides (Cob

and Full) Strap widths: Cob and Full - 19mm (3/4") Strap widths Pony - 13mm (1/2"). Combination breastplate and traces for dual single / pair. Width 85mm (3 1/3").

FALSE MARTINGALE Snaps to girth. Width 19mm (3/4").

WITHER STRAP Swivel rein rings. Strap width 25mm. (1").

TRACES Integral with breastplate. Trace width 32mm (1 1/4").

SADDLE Width: 100 mm (4").

SADDLE PADS

Detachable for individual positioning. Standard depth Pony - 30mm (1 1/3") and Cob and

Full - 45mm (1 3/4").

BREECHING Double hip straps: All sizes 19mm (3/4") width.

BREECHING SEAT Padding width 60mm (2 1/2").

REINS Supplied as standard with Z-Grip reins (Other styles can be requested).

GIRTH STRAPS 25mm (1") width.

TUGS Quick Release is standard on singles. Width 25mm (1").

STRAPPING Matt brown. Smooth and easy to clean. Marathon strength.



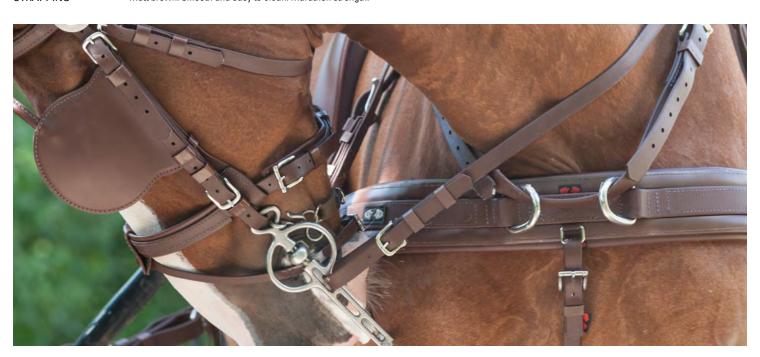
Combinations

Single, pair and team.

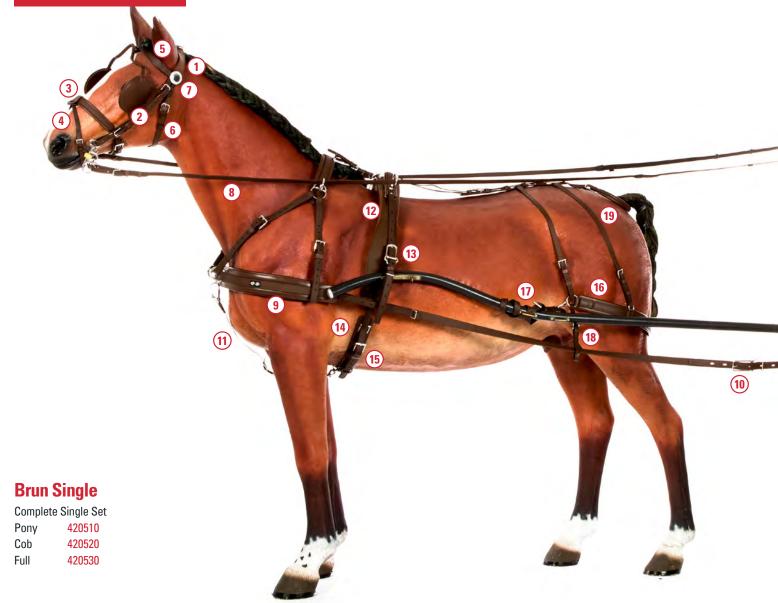
Key Features

- Combination breastplate.
- Quick release tugs to suit all shaft styles.





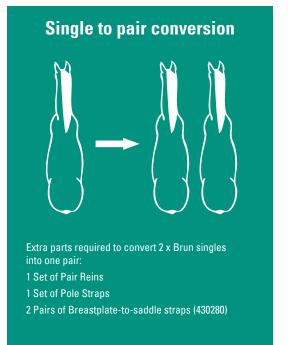
BRUN SINGLE



Com	non	ents
OUIII	pon	UIILU

- 1 Bridle headpiece
- 2 Blinkers and cheeks
- 3 Noseband
- 4 Flash converter and strap
- 5 Browband
- 6 Throatlash
- 7 Rosettes
- 8 Reins for single- Z-Grip (Pair)
- 9 Breastplate and traces-combo
- 10 Combo buckles 32mm (1 1/4")
- 11 False martingale
- 12 Saddle
- 13 Tugs quick release (Pair)
- 14 Girth
- 15 False bellyband
- 16 Breeching
- 17 Breeching straps (Pair)
- 18 Trace carriers (Pair)
- 19 Crupper
- Harness bag

Ωty	Pony	Cob	Full
1	430012	430016	430020
1	430412	430417	430421
1	430032	430034	430036
1	430042	430044	430046
1	430052	430054	430056
1	430062	430064	430066
1	446841	446842	446842
1	434003	434005	434007
1	430252	430254	430256
2	474247	474247	474247
1	430632	430636	430638
1	430850	430855	430865
1	430813	430813	430813
1	430582	430585	430587
1	430592	430595	430597
1	430360	430362	430364
1	430811	430811	430811
1	430830	430830	430830
1	430460	430463	430467
1	101007	101007	101007

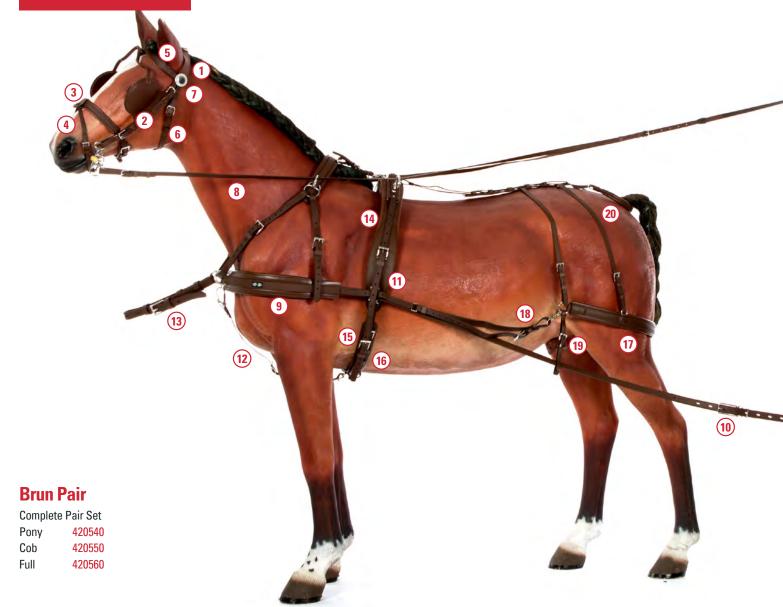












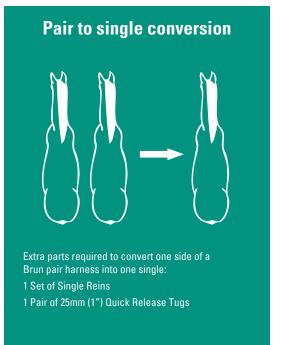
1	Bridle headpiece
2	Blinkers and cheeks
3	Noseband
4	Flash converter and strap
5	Browband
6	Throatlash
7	Rosettes (Pair)
8	Reins for pair - Z-grip
9	Breastplate and traces - combo
10	Combo buckles 32mm (1 1/4")
11	Breastplate to saddle strap (Pair)
12	False martingale
13	Pole straps
14	Saddle
15	Girth
16	False bellyband
17	Breeching
18	Breeching straps
19	Trace carriers (Pair)
20	Crupper

Components

Harness bag

34

Q ty	Pony	Cob	Full
2	430012	430016	430020
2	430412	430417	430421
2	430032	430034	430036
2	430042	430044	430046
2	430052	430054	430056
2	430062	430064	430066
2	446841	446842	446842
1	434103	434105	434107
2	430252	430254	430256
4	474247	474247	474247
2	430280	430280	430280
2	430632	430636	430638
1	430602	430605	430605
2	430850	430855	430865
2	430582	430585	430587
2	430592	430595	430597
2	430360	430362	430364
2	430811	430811	430811
2	430830	430830	430830
2	430460	430463	430467
2	101007	101007	101007









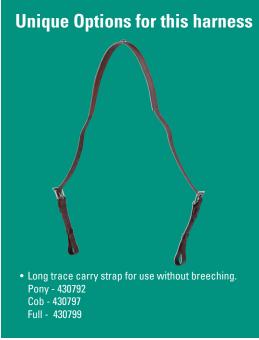


	Components	Qty	Cob	Full	Extra Full		Components	Qty	Cob	Full	Extra Full
1	Bridle headpiece	4	430012	430016	430020	14	Pole straps	1	430602	430605	430605
2	Blinkers and cheeks	4	430412	430417	430421	15	Saddle -leaders	2	430850	430855	430865
3	Noseband	4	430032	430034	430036	16	Saddle-wheelers	2	430872	430874	430876
4	Flash converter and strap	4	430042	430044	430046	17	Girth	4	430582	430585	430587
5	Browband	4	430052	430054	430056	18	False bellyband	4	430592	430595	430597
6	Throatlash	4	430062	430064	430066	19	Breeching	2	430360	430362	430364
7	Rosettes (Pair)	4	446841	446842	446842	20	Breeching straps	2	430811	430811	430811
8	Reins for pair- Z-Grip	1	434103	434105	434107	21	Trace carriers (Pair)	2	430830	430830	430830
9	Reins for team leaders	1	434303	434305	434307	22	Leader trace carry strap	2	430792	430797	430799
10	Breastplate and traces-combo	4	430252	430254	430256	23	Leader quick release coupler	1	430818	430818	430818
11	Combo buckles 32mm (1 1/4")	8	474247	474247	474247	24	Roger rings (Pair)	1	430838	430840	430840
12	Breastplate to saddle strap (Pair)	4	430280	430280	430280	25	Crupper	4	430460	430463	430467
13	False martingale	4	430632	430636	430638	-	Harness bag	4	101007	101007	101007

Full

420590









SL Plus Harness

Designed with the same practical simplicity as the SL range, but in larger sizes. .

Why choose SL Plus?

Ideal as an entry level harness that simply does the job without complexity.

The combination breastplate allows easy transition between single and pair with minimum effort or expense. Quality materials and easy maintenance make SL Plus an attractive and inexpensive way to enjoy any type of driving activity.

All parts available separately.

Average weight per standard single set:

- Pony 7.75 kg
- Cob 8.5 kg
- Full 9kg

Each SL Plus set is supplied in a ventilated harness bag.

Sizes

Pony, Cob and Full (sizes can be mixed).

Perfect entry level harness for simplicity and practicality.

Combinations

Single and pair.

Key Features

- Combination breastplate for easy single / pair conversion.
- · Quick release tugs.

SL Plus Standard Specifications

BRIDLE Well shaped blinkers for good eye clearance and forward vision. Padded headpiece.

REINS S-Grip hand parts with black front part.

BREASTPLATE Combination style for single and pair use.

TRACES 32mm (1 1/4") adjustable for length at the vehicle end via combo buckles. SADDLE Zilco elastomeric flexible tree. Soft waffle covered padding. Fixed pads.

GIRTH STRAPS 25mm (1").

GIRTH Soft waffle padding. Soft "no pinch" keepers. Buckles 25mm (1").

TUGS Quick release tugs 25mm (1").

BREECHING Comfortable padded seat with single hip strap.

CRUPPER Soft waffle dock.

STRAPPING Strong Zilco coated webbing that is flexible and smooth for easy wipe clean maintenance.



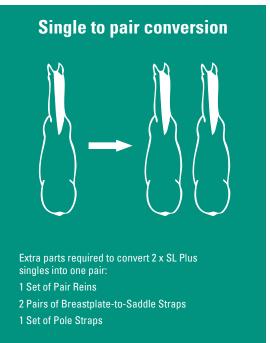




SL Plus Single

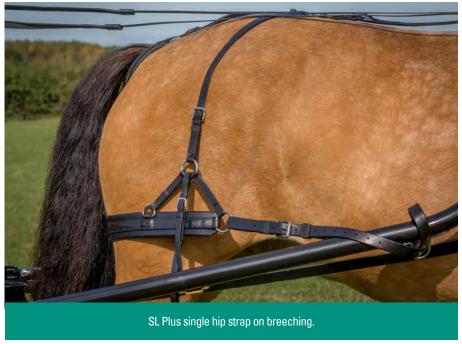
Complete Single Set Pony 483004 Cob 483006 Full 483008

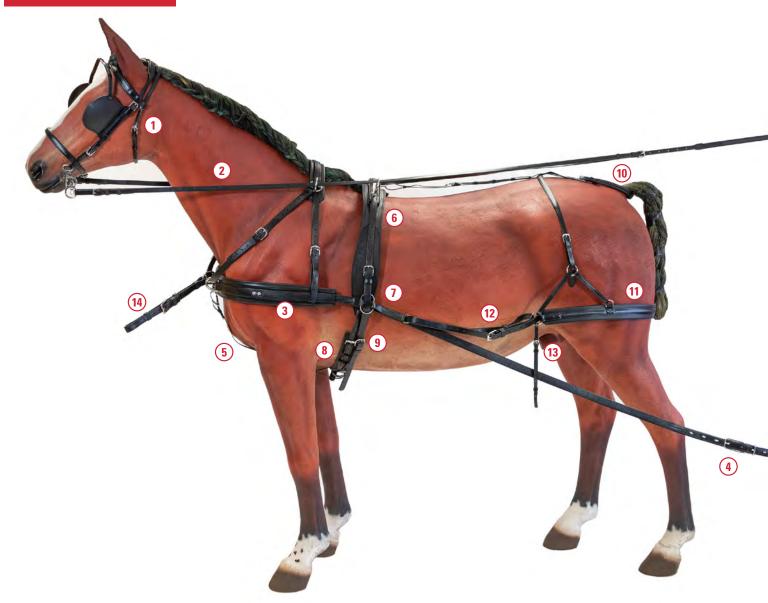
	Components	Qty	Pony	Cob	Full
1	Bridle Complete	1	483104	483106	483108
2	Reins	1	483204	483206	483208
3	Breastplate Combo	1	483304	483306	483308
4	Combo Trace Buckles 32mm (1 1/4")	2	474247	474247	474247
5	False Martingale	1	483344	483346	483348
6	Saddle	1	483364	483366	483368
7	Tugs - Quick Release 25mm (1") (Pair)	1	483380	483380	483380
8	Girth	1	483404	483406	483408
9	False Belly Band	1	483424	483426	483428
10	Crupper	1	483444	483446	483448
11	Breeching	1	483464	483466	483468
12	Breeching Straps (Pair)	1	483481	483482	483483
13	Trace Carry Straps (Pair)	1	445037	445039	445039
-	SL Plus Harness Bag	1	101003	101003	101003







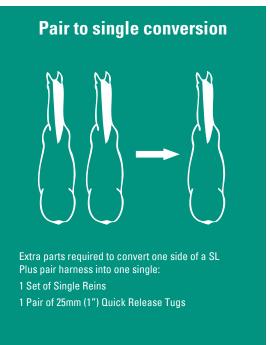




SL Plus Pair

Complete Pair Set Pony Cob Full

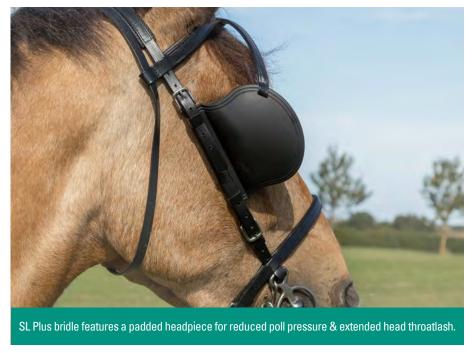
	Components	Qty	Pony	Cob
1	Bridle Complete	2	483104	483106
2	Reins	1	483244	483246
3	Breastplate Combo	2	483304	483306
4	Combo Trace Buckles 32mm (1 1/4")	4	474247	474247
5	False Martingale	2	483344	483346
6	Saddle	2	483364	483366
7	Breastplate-to-Saddle Straps (Pair)	2	483390	483390
8	Girth	2	483404	483406
9	False Belly Band	2	483424	483426
10	Crupper	2	483444	483446
11	Breeching	2	483464	483466
12	Breeching Straps (Pair)	2	483481	483482
13	Trace Carry Straps (Pair)	2	445037	445039
14	Pole Straps (Pair)	1	483488	483488
-	SL Plus Harness Bag	2	101003	101003



Full









SL Harness

A versatile choice for a wide variety of small pony types and breeds.

Why choose SL?

Ponies don't come in standard sizes! SL is designed to offer multiple choices of mix and match parts to achieve the correct fit. Whatever your aspirations, SL harness can grow with your ambitions to accommodate single, pairs, tandems and teams.

SL is a lightweight combination of elegance, strength and super easy maintenance. Suitable for all driving activities, including tough marathon conditions..

Average size per standard single set

Small ponies vary in stature depending on type and breed. SL sets can be supplied in standard sizes, or parts can be interchanged to achieve the correct fit. As a general guide, the standard sizes are based on:

- Mini: Small miniature ponies and taller fine miniature horses up to approx 38" (97cm).
- Shetland: Shetland type ponies up to approx. 11.2hh (117cm) depending on breed and build.
- Small Pony: Small native breeds or types e.g. Dartmoor, Welsh Mountain and small Sec B Welsh.

Sizes

Mini, Shetland and Small Pony (sizes can be mixed).

Elegantly sized to suit Minis, Shetlands and Small Ponies.

Combinations

Single, Pair, Tandem and Team.

Key Features

- Fine strapping to suit small animals.
- Flexible options.

SL Standard Specifications

Versatile design to accommodate thick forelocks and broad foreheads. Extra length browband SL BRIDLE to allow the independent throatlash to sit behind from the headpiece. This is a safety feature

to allow the independent throatlash to sit behind from the headpiece. This is a safety feature to help prevent ponies with thick manes and small ears from scratching their bridles off.

BLINKERS Elegantly shaped to show off pony heads. Winker stays with wire core to allow shaping.

REINS S-Grip hand parts with black front part.

BREASTPLATE Simple design to suit small ponies. 25mm (1") buckles for traces.

TRACES 25mm (1") with D & slot attachment to suit different vehicle styles.

SADDLE SL FLEXI Treeless design suitable for rounded pony shapes. (See options for alternative

styles). Soft waffle covered padding.

GIRTH STRAPS 25mm (1") lined and edge stitched.

GIRTH Soft waffle padding. Soft "no pinch" keepers. Buckles 25mm (1").

TUGS Tugs adjustable for size to suit different shaft dimensions.

BREECHING Comfortable padded seat with single hip strap.

CRUPPER Soft waffle dock with buckle adjustment on nearside.

STRAPPING Strong flexible smooth Zilco strapping for easy wipe clean maintenance.







SL Single

Complete Single Set

Mini 449004 Shetland 448004 Small Pony 447004 Standard single harness with flexi-treeless saddle, adjustable shaft tugs, and includes trace carry straps.

	Components	Ωty	Mini	Shotland	Small Pony
	Components	αty	IVIIIII	Siletianu	Siliali i Uliy
1	Extended Head Bridle (Complete)	1	449304	448304	447304
2	SL S-Grip Single Reins	1	449504	448504	448504
3	SL Breastplate	1	449104	448104	448104
4	SL 25mm (1") Traces (Pair)	1	449603	448604	447604
5	SL Treeless Saddle (25mm (1") girth points)*	1	449564	448564	447564
6	SL Shaft Tugs	1	448580	448580	448580
7	SL Girth (25mm (1") buckles)	1	449464	448464	448464
8	SL False Belly Band	1	449444	448444	448444
9	SL Crupper	1	449404	448404	448404
10	SL Breeching	1	449204	448204	444358
11	SL Breeching Straps (Pair)	1	449220	448220	448220
12	Shetland/Mini Trace Carry Straps (Pair)	1	445033	445033	445033
-	Harness Bag	1	101001	101001	101001

Unique Options for this harness



- Deluxe bridle
- Flash noseband
- False martingale
- Quick release shaft tugs
- Empathy collar (Shetland and Small Pony)
- Saddle: Flexi-Tree or Deluxe



SL Single Sliding Backband

For two or four-wheeled vehicles with fixed shafts.

Mini 449034 Shetland 448034 Small Pony 447034 Deluxe saddle with sliding backband. Allows fixed shafts to self-level and move to improve pony comfort, especially on hilly terrain.

	Components	Ωty	Mini	Shetland	Small Pony
1	Extended Head Bridle (Complete)	1	449304	448304	447304
2	SL S-Grip Single Reins	1	449504	448504	448504
3	SL Breastplate	1	449104	448104	448104
4	SL 25mm (1") Traces	1	449603	448604	447604
5	SL Saddle with sliding backband	1	449554	448554	448554
6	SL Shaft Loops 25mm (1")	1	448580	448580	448580
7	SL Girth (25mm (1") buckles)	1	449464	448464	448464
8	SL False Belly Band 25mm (1")	1	449444	448444	448444
9	SL Crupper	1	449404	448404	448404
10	SL Breeching	1	449204	448204	444358
11	SL Breeching Straps	1	449220	448220	448220
12	Shetland/Mini Trace Carry Straps (Pair)	1	445033	445033	445033
-	Harness Bag	1	101001	101001	101001





SL Pair

Complete Pair Set
Mini 449024
Shetland 448024

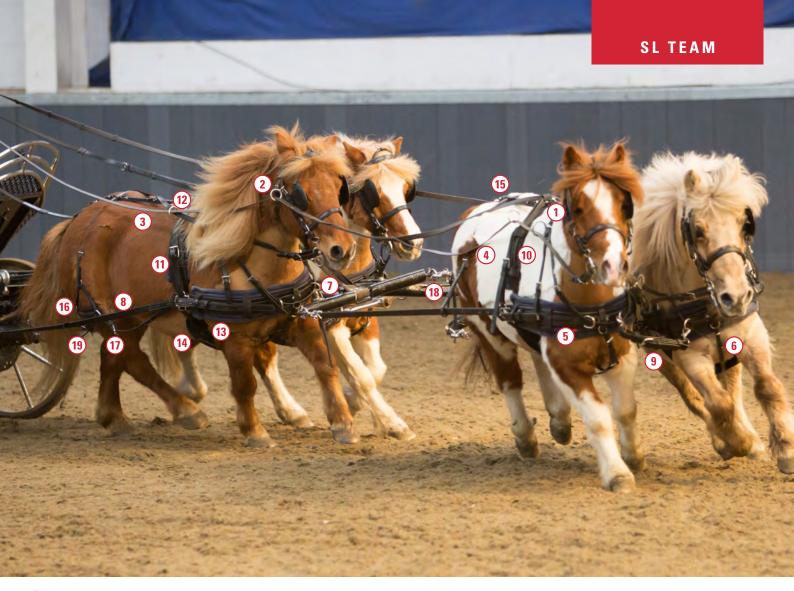
Small Pony 447024

	Components	Qty	Mini	Shetland	Small Pony	
1	Extended Head Bridle (Complete)	2	449304	448304	447304	
2	SL S-Grip Pair Reins	1	449524	448524	448524	
3	SL Pair Breastplate & Retainer Strap	2	449144	448144	447144	
4	SL False Martingale	2	449482	448482	448482	
5	SL Pole Straps	1	448750	448750	448750	
6	SL 25mm (1") Traces	2	449603	448604	447604	
7	Shetland/Mini Trace Carry Straps (Pair)	2	445033	445033	445033	
8	SL Treeless Saddle (25mm (1") girth points)	2	449564	448564	447564	
9	SL Girth (25mm (1") buckles)	2	449464	448464	448464	
10	SL False Belly Band	2	449444	448444	448444	
11	SL Crupper	2	449404	448404	448404	
12	SL Breeching	2	449204	448204	444358	
13	SL Pairs Breeching Straps	2	448230	448230	447230	
-	Harness Bag	2	101001	101001	101001	

Unique Options for this harness



- Deluxe bridles
- Flash nosebands
- Empathy collar (Shetland and Small Pony)
- Saddles: Flexi-Tree or Deluxe



SL Team

Complete Team Set
Mini 449044
Shetland 448044
Small Pony 447044

	Components	Ωty	Mini	Shetland	Small Pony
1	Extended Head Bridle (Complete)	4	449304	448304	447304
2	Roger Rings - Small (Pair)	1	445162	445162	445162
3	SL S-Grip Pair Reins	1	449524	448524	448524
4	S-Grip Team Leader Reins (fixed)	1	448544	448544	434313
5	SL Pair Breastplate & Retainer Strap	4	449144	448144	447144
6	SL False Martingale	4	449482	448482	448482
7	SL Pole Straps	1	448750	448750	448750
8	SL 25mm (1") Traces	4	449603	448604	447604
9	Leader Coupling Strap	1	445567	445567	445567
10	SL Treeless Saddle (leaders)	2	449564	448564	447564
11	SL Deluxe Saddle (wheelers)	2	449574	448574	447574
12	Team Pedestal Terret	2	476022	476022	476022
13	SL Girth (25mm (1") buckles)	4	449464	448464	448464
14	SL False Belly Band	4	449444	448444	448444
15	SL Crupper	4	449404	448404	448404
16	SL Breeching	2	449204	448204	444358
17	SL Pairs Breeching Straps	2	448230	448230	447230
18	Leader Trace Carry Strap	2	445593	445593	445593
19	Shetland/Mini Trace Carry Straps (Pair)	2	445033	445033	445033
-	Harness bag	4	101001	101001	101001





WebZ Harness

WEBZ is a pliable woven harness, strong and light.

Why choose WebZ?

WebZ is a lightweight harness made from quality multi-ply woven webbing, with heavyweight capabilities for work and leisure driving. Super easy to adjust in all weather conditions. Combination breastcollar for easy change between single and pair.

Parts are available separately. Suitable for all driving activities, including tough marathon conditions.

Average weight per standard single set:

- Pony 7.4kg
- · Cob/Full 9.5kg
- Extra Full 10.5kg

Each Webz set is supplied in a brown trimmed ventilated harness bag.

Sizes:

Pony, Cob, Full and Extra Full.

Webz Standard Specifications

STRAPPING Purpose designed PP multi-ply webbing. Heat sealed holes. Reinforced stress points.

LININGS Webz soft brown synthetic lining for comfort and easy cleaning.

BRIDLE Webz soft brown padded headpiece and noseband.

BLINKERS Well shaped for good eye clearance. Winker stays with wire core for easy shaping.

REINS S-Grip hand parts.

BREASTPLATE Combo style for dual single or pair use with generous soft brown padded lining.

WITHER Single padded wither strap with full neck brake strap.

TRACES Integral with breastplate. Adjustment at the vehicle end via stainless steel combo buckles.

Pony trace width 32mm (1 1/4"). Cob, Full and Extra Full 38mm (1 1/2").

SADDLE Sprung steel tree.

 ${\bf SADDLE\ PADS} \qquad \qquad {\bf Detachable\ brown\ pads\ can\ be\ positioned\ to\ suit\ horse\ conformation}.$

GIRTH STRAPS 32mm (1 1/4") multi-ply and double stitched.

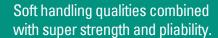
GIRTH Webz soft brown padded lining. 32mm (1 1/4") roller buckles.

TUGS Quick Release Tugs. 32mm (1 1/4").

BREECHING Comfortable soft brown padded seat with double hip straps.

CRUPPER Soft brown padded dock.

 $\label{eq:MainTenance} {\sf Machine\ washable, tub\ wash\ or\ pressure\ hose.}$



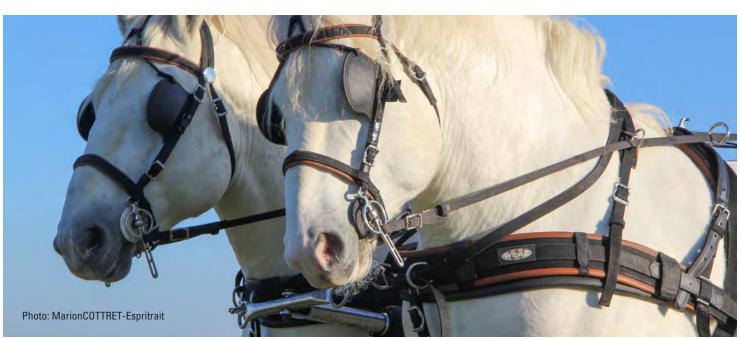
Combinations

Single and pair.

Key Features

- Combination Breastplate
- Soft Flexi webbing
- · High quality stainless steel fittings







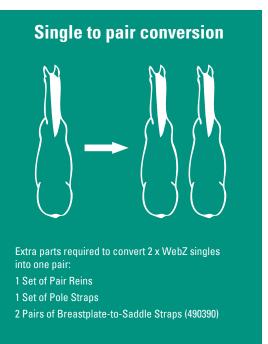


	Components
1	Bridle headpiece
2	Blinkers and cheeks
3	Noseband
4	Browband
5	Throatlash
6	Rosettes (Pair)
7	Reins for single - S-Grip
8	Combo breastplate & traces
9	Combo trace buckles
10	False martingale
11	Saddle
12	Quick Release Tugs (Pair)
13	Girth
14	False bellyband
15	Breeching
16	Breeching straps (Pair)
17	Trace carriers (Pair)
18	Crupper

- Harness bag

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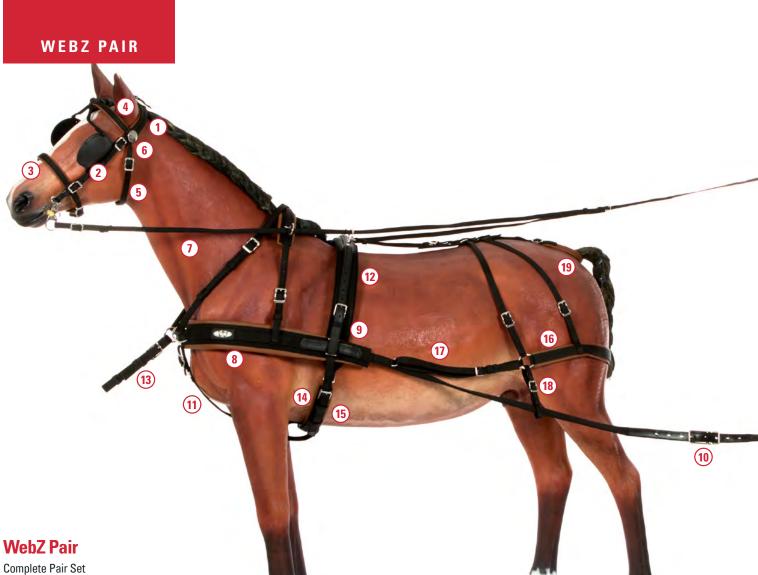
Ωty	Pony	Cob	Full	Extra Full
1	490114	490116	490118	490119
1	490124	490126	490128	490129
1	490154	490156	490158	490159
1	490134	490136	490138	490139
1	490144	490146	490148	490149
1	523180	523190	523190	523190
1	490204	490206	490208	490209
1	490304	490306	490308	490309
2	474247	474248	474248	474248
1	490344	490346	490348	490349
1	490364	490366	490368	490369
1	490380	490380	490380	490380
1	490404	490406	490408	490409
1	490424	490426	490428	490429
1	490464	490466	490468	490469
1	490481	490483	490483	490483
1	490485	490485	490485	490485
1	490444	490446	490448	490449
1	101005	101005	101005	101005











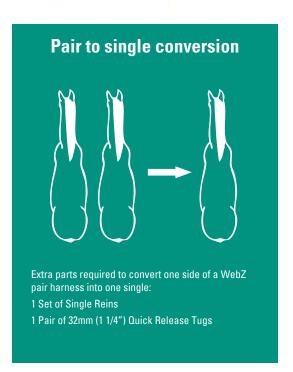
Pony 490024 Cob 490026 Full 490028

Extra Full 490029

	Components
1	Bridle headpiece
2	Blinkers and cheeks
3	Noseband
4	Browband
5	Throatlash
6	Rosettes (Pair)
7	Reins for pair - S-Grip
8	Combo breastplate & traces
9	Breastplate to Saddle Strap
10	Combo trace buckles
11	False martingale
12	Saddle
13	Pole straps (Pair)
14	Girth
15	False bellyband
16	Breeching
17	Breeching straps (Pair)
18	Trace carriers (Pair)
19	Crupper

- Harness bag

Qty	Pony	Cob	Full	Extra Full
2	490114	490116	490118	490119
2	490124	490126	490128	490129
2	490154	490156	490158	490159
2	490134	490136	490138	490139
2	490144	490146	490148	490149
2	523180	523190	523190	523190
1	490244	490246	490248	490249
2	490304	490306	490308	490309
2	490390	490390	490390	490390
4	474247	474248	474248	474248
2	490344	490346	490348	490349
2	490364	490366	490368	490369
1	490487	490487	490488	490488
2	490404	490406	490408	490409
2	490424	490426	490428	490429
2	490464	490466	490468	490469
2	490481	490483	490483	490483
2	490485	490485	490485	490485
2	490444	490446	490448	490449
2	101005	101005	101005	101005











Tedex Harness

An economical choice for entry level and pleasure drivers.

Why choose Tedex?

Tedex has been a firm favourite among pleasure drivers for over 30 years. Suitable for all driving activities, including competition conditions.

Light and easy to handle. Tedex is available in sets and parts, with compatibility throughout the sizes.

Average weight per standard single set:

- · Shetland 5.3kg
- · Pony 6kg
- · Cob/Full 6.7kg
- Extra Full 7kg

Each Tedex set is supplied in a ventilated harness bag.

Sizes:

Shetland, Pony, Cob, Full and Extra Full.

Tedex Standard Specifications

STRAPPING Stitched multi-ply woven webbing. Heat sealed holes. Reinforced extra stitching on stress

points of traces and backbands.

LININGS Soft waffle textured anti-gall PVC with padded foam core for comfort and easy cleaning.

BRIDLE Waffle lined headpiece and noseband. All bridle strapping is 19mm (3/4").

BLINKERS Well shaped for good eye clearance. Features an adjustable Winker Stay.

REINS S-Grip hand parts.

BREASTPLATE Waffle lined and padded.

WITHER Double wither straps on pony, cob, full and extra full. Single wither on Shetland. 25mm (1").

TRACES Four ply webbing with reinforcement stitching around holes. Dee end. 32mm (1 1/4").

SADDLE Steel tree. Sliding backband.

SADDLE PADS Saddle pads are attached by hook and loop. Can be positioned to suit horse conformation.

GIRTH STRAPS 25mm (1") multi-ply and double stitched.
GIRTH Waffle lined and padded. Roller buckles.

TUGS Quick release 32mm (1 1/4").

BREECHING Comfortable waffle padded seat with double hip straps.

CRUPPER Soft waffle dock.

MAINTENANCE Machine washable, tub wash or pressure hose.

Economical choice for drivers who prefer a simple, supple lightweight harness.

Combinations

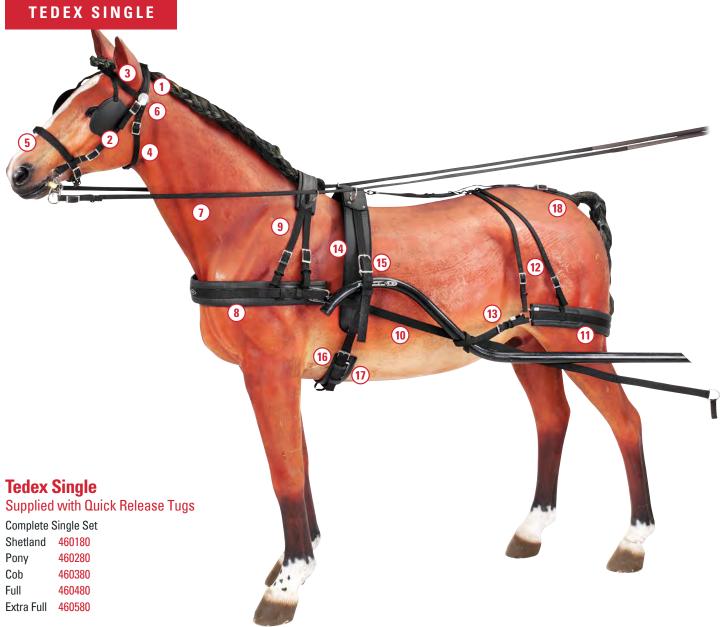
Single only.

Key Features

- Soft flexible strapping.
- Sliding backband saddle.
- · Quick release tugs.







			*			
	Components	Shetland	Pony	Cob	Full	Extra Full
1	Tedex Headpiece	460102	460202	460302	460402	460502
2	Tedex Blinkers & Cheeks	460103	460203	460303	460403	460503
3	Tedex Browband	460104	460204	460304	460404	460504
4	Tedex Throatlash	460105	460205	460305	460405	460505
5	Noseband	460106	460206	460306	460406	460506
6	Plain Rosettes - Small (Pair)	523180	523180	523190	523190	523190
7	Tedex Reins	460111	460211	460311	460411	460511
8	Tedex Breast collar Front	460120	460220	460320	460420	460520
9	Tedex Wither Strap	460121	460221	460321	460421	460521
10	Tedex Traces	460130	460230	460330	460430	460530
11	Tedex Breeching Seat	460140	460240	460340	460440	460540
12	Tedex Hip Strap	460141	460241	460341	460441	460541
13	Tedex Breeching Strap	460142	460242	460342	460442	460542
14	Tedex Saddle (includes backband)	460150	460250	460350	460450	460550
15	Tedex Tugs - Quick Release	460065	460065	460065	460065	460065
16	Tedex Girth	460151	460251	460351	460451	460551
17	Tedex Bellyband	460161	460261	460361	460461	460561
18	Tedex Crupper	460170	460270	460370	460470	460570
-	Harness bag	101002	101002	101002	101002	101002

Tedex Sets are supplied pre-assembled. For this reason, sets cannot be customised. However all individual parts are available separately.









Experience

Zilco was established in the early 1960's for the design and production of equestrian equipment using modern synthetic materials to replace leather.

The first Zilco racing harness was produced in Sydney, Australia in 1963. The design and manufacture of regular driving harness began in the 1970's as Zilco's modern materials became increasingly popular.

Production was transferred to Christchurch, New Zealand in 1982.

In 2002, high tech manufacturing facilities were developed in Asia to facilitate increased production capability.

In the same year, Zilco's European office was established to facilitate distribution and customer care for the European driving market.

Collaboration

Successful drivers have contributed to the design and development of Zilco harness over the years. Highly respected and successful horseman George Bowman Snr. has worked closely on the early modernisation of Zilco harness systems.

Today, top Australian horseman, and Zilco brand ambassador Boyd Exell continues to collaborate and input with generous and practical ideas for the refinement and development required to keep Zilco at the forefront of driving.

Boyd Exell needs no introduction to the driving world, and has contributed to raising standards of training and competition through skill, single minded dedication and attention to detail. He is current World Champion having won this title five times and is FEI World Cup Driving Champion for the record breaking ninth time.

Distribution

Zilco harness is available through a worldwide network of approved dealers. Zilco dealers are carefully selected for their knowledge and experience of driving.

Most are enthusiastic drivers themselves, enabling them to understand the requirements of both new and experienced drivers.

Correct harnessing is important for the comfort and well being of the horse.

Zilco dealers can advise on measuring and fitting the correct type of harness for your driving activity. Establishing a good relationship with your Zilco dealer is key to after sales service and ongoing support for your present and future requirements.



Bridle fitting.

When fitting a bridle for the first time, assemble the bridle loosely and attach a bit.

The very first step is to adjust the height of the blinkers via the buckle at the top of the cheek, so that the eyes sit centrally in the blinkers, where the blinker is the most shaped, to give space to the eyes.

Secondly, adjust the height of the bit via the buckle at the bottom of the cheek, so the bit sits correctly in the corner of the lip. Then the winker stays can be shaped and adjusted to suit the conformation of the head. Form them into shape so the blinkers maintain the required clearance over the eyes whilst looking neat and tidy. The winker stays normally sit underneath the browband, and the length is adjustable via the small buckle at the top of the headpiece.

Thereafter, buckle up the noseband and throatlash. The noseband should be tight enough to prevent the cheeks from bulging outwards when there is contact on the bit via the reins, but comfortable enough to allow the horse to flex the jaw to

facilitate swallowing and salivation. Two fingers clearance is a good guide. The flash noseband, if used, can be fitted with the same rules.

The throatlash should be tighter than on a riding bridle because it is vitally important that the bridle cannot be accidentally pulled off over the ears. But it must also allow the horse room to swallow and flex the jaw even when there is flexion at the poll. If in doubt, push the nose inwards to check that the throatlash does not restrict the throat during poll flexion.

Check the browband particularly just behind the ears. Driving horses need to be able to swivel their ears comfortably in order to hear verbal instructions from the driver behind them. Therefore the browband should not cramp the ears or restrict them in any way. Horses with a wide forehead, or those with thick forelocks sometimes need a browband one size up to allow extra room.



Brun **Bridle Complete**

Supplied with Brun harness. Bridle parts are interchangeable between Cob and Full sizes. Pony bridles have thinner straps for a finer look.

Pony 430102 Cob 430104 Full 430106



Pony 444084 Cob 432316 432320 Full Extra Full 432322

Full sizes. Pony size has

Standard Bridle Complete



Pony Blinkers

SL Plus Bridle Complete

Supplied with SL Plus harness. Cob and Full Size bridles feature moulded blinkers. The Pony size features more delicately proportioned blinkers and thinner strapping for a finer appearance on small pony heads.

Pony 483104 Cob 483106 Full 483108

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SL **Bridle Complete**

The SL Shetland bridle has special design features to suit shetland and small pony heads. Extra length browband and independent throatlash. Slotted noseband.

Mini 449304 Shetland 448304 Small Pony 447304









Deluxe SL Bridle Complete

WebZ

Pony

Cob

Full

Independent hanging noseband. Wire winker stays. Decorative rosettes. Padded headpiece. Available with traditional plain blinkers and elegantly proportioned, patent finish blinkers.

A Plain B Patent Blinkers Blinkers 444080 Mini Shetland 444082 444272 Small Pony 444273 444274 Pony



SL Open **Bridle Complete**

The SL Shetland bridle has special design features to suit shetland and small pony heads. Supplied without Blinkers.

Shetland 448314





Patent Blinkers

Rolled, wire-filled stays may be shaped for a customised view. Patent blinkers with 19mm (3/4") straps are compatible with cob and full Zilco bridles.

	Length Min.	Length Max.	Cheek Width	
Shetland	20cm (7 3/4")	24cm (9")	13mm (1/2")	444282
Pony	24cm (9")	31cm (12")	13mm (1/2")	444284
Cob	27cm (11")	35cm (14")	19mm (3/4")	431536
Full	30cm (12")	38cm (15")	19mm (3/4")	431538



Ground View PlusBlinkers

Cut away lower edge for better visibility downwards and forwards, to negotiate uneven ground and obstacles. Particularly suited for Team & Tandem Wheelers.

	Length IVIIn.	Length Iviax.	Cheek vylath	
Pony	24cm (9")	31cm (12")	13mm (1/2")	444159
Cob	27cm (11")	35cm (14")	19mm (3/4")	431517
Full	30cm (12")	38cm (15")	19mm (3/4")	431521
X Full	34cm (13")	42cm (17")	19mm (3/4")	431526

Standard Blinkers

Mini and Shetland available as an optional upgrade to SL harness sets. Pony - Extra Full supplied with Classic, Elite and ZGB harness. Rolled wire-filled stays can be shaped for a customised view. Pony and Large Pony size are proportioned to suit smaller heads.

	Length Min.	Length Max.	Cheek Width	
	Lengui wiii.	Length Max.	CHEEK WILLII	
Mini	19cm (7 1/2")	21cm (8")	13mm (1/2")	444135
Shetland	20cm (7 3/4")	24cm (9")	13mm (1/2")	444137
Pony	24cm (9")	31cm (12")	13mm (1/2")	444139
Large Pony	27cm (11")	35cm (14")	19mm (3/4")	431415
Cob	27cm (11")	35cm (14")	19mm (3/4")	431417
Full	30cm (12")	38cm (15")	19mm (3/4")	431421
Extra Full	34cm (13")	42cm (17")	19mm (3/4")	431426



Supplied as standard with all
Brun harness sets. The wire-filled
stays can be shaped to achieve a
customised view - wide visibility,
or narrow.

Brun Blinkers

	Length Min.	Length Max.	Cheek Width	
Pony	24cm (9")	31cm (12")	13mm (1/2")	430412
Cob	27cm (11")	35cm (14")	19mm (3/4")	430417
Full	30cm (12")	38cm (15")	19mm (3/4")	430421



Length Min. Length Max. Cheek Width Pony 22cm (8 5/8") 30cm (12") 19mm (3/4") 490124 Cob 27cm (10 1/2") 34cm (13") 19mm (3/4") 490126 Full 29cm (11 1/2") 37cm (14 1/2") 19mm (3/4") 490128 19mm (3/4") 490129 Extra Full 31cm (12") 40cm (16")



Dolly Varden Blinkers

WebZ Blinkers

achieve a customised view.

Partially cut away give better visibility downwards and forwards. Allows wider peripheral vision, while restricting rear vision.

	Length Min.	Length Max.	Cheek Width	
Pony	24cm (9")	31cm (12")	13mm (1/2")	444149
Cob	27cm (11")	35cm (14")	19mm (3/4")	431435
Full	30cm (12")	38cm (15")	19mm (3/4")	431436



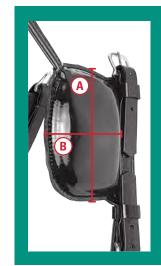
Length Min. Length Max. Cheek Width 22cm (8 5/8") 25cm (9 3/4") Shetland 19mm (3/4") 460103 Pony 23cm (9") 29cm (11 1/2") 19mm (3/4") 460203 19mm (3/4") Cob 28cm (11") 36cm (14 1/4") 460303 32cm (12 1/2") 40cm (15 3/4") Full 19mm (3/4") 460403

Open Cheek Straps

For driving bridles without blinkers. Permits full vision for the horse.

Warning: Open cheeks should only be used on horses that have been specifically trained to work in an open bridle. It is dangerous to use them on a horse that has always been trained in full blinkers.

	Length Min.	Length Max.	Cheek Width	
Pony	24cm (9")	31cm (12")	13mm (1/2")	444045
Cob	27cm (11")	35cm (14")	19mm (3/4")	431306
Full	30cm (12")	38cm (15")	19mm (3/4")	431308



Blinker Dimensions

Width measurement does not include cheek strap.

A Length

B Width

	Standard Dillikers			
	Α	В		
Mini	9.5cm (3 3/4")	8.5cm (3 1/3")		
Shetland	11.5cm (4 1/2")	11.5cm (4 1/2")		
Pony	12cm (4 3/4")	11.5cm (4 1/2")		
Large Pony	12cm (4 3/4")	11.5cm (4 1/2")		
Cob	15cm (6")	13cm (5 1/4")		
Full	15cm (6")	13cm (5 1/4")		
Extra Full	15cm (6")	13cm (5 1/4")		



Standard Bridle Headpiece

Supplied as standard in all Classic, Elite and ZGB Harness bridles.

	Length Min.	Length Max.	Cheeks	
Cob	33cm (13")	56cm (22")	19mm (3/4")	444056
Full	38cm (15")	61cm (24")	19mm (3/4")	444058
Extra Full	51cm (20")	74cm (29")	19mm (3/4")	444060



Fine Bridle Headpiece

Supplied in Classic Pony & SL Deluxe Bridles.

	Length Min.	Length Max.	Cheeks	
Mini	23cm (9")	46cm (18")	13mm (1/2")	444290
Shetland	28cm (11")	51cm (20")	13mm (1/2")	444292
Ponv	27cm (10 1/2")	51cm (20")	13mm (1/2")	444294





Brun Bridle Headpiece

Supplied as standard in Brun Harness sets.

	Length Min.	Length Max.	Cheeks	
Pony	28cm (11")	51cm (20")	13mm (1/2")	430012
Cob	33cm (13")	56cm (22")	19mm (3/4")	430016
Full	38cm (15")	61cm (24")	19mm (3/4")	430020



WebZ Bridle Headpiece

Supplied as standard in the WebZ Harness sets.

	Length Min.	Length Max.	Cheeks	
Pony	28cm (11")	48.5cm (19")	19mm (3/4")	490114
Cob	33cm (13")	53.5cm (21")	19mm (3/4")	490116
Full	37cm (14 1/2")	57cm (22 1/2")	19mm (3/4")	490118
Extra Full	46cm (18")	71cm (28")	19mm (3/4")	490119

Tedex Bridle Headpiece

Supplied as standard in the Tedex Harness sets.

	Length Min.	Length Max.	Cheeks	
Shetland	23.5cm (9 1/4")	39cm (15 1/2")	19mm (3/4")	460102
Pony	31cm (12 1/4")	47cm (18 1/2")	19mm (3/4")	460202
Cob	32cm (12 1/2")	52cm (20 1/2")	19mm (3/4")	460302
Full	35cm (13 3/4")	55cm (21 1/2")	19mm (3/4")	460402
Extra Full	41cm (16 1/4")	58cm (22 3/4")	19mm (3/4")	460502



Silver Clincher Browband

Embedded with attractive stainless steel clinchers, is available as an option in all Classic, Elite and ZGB Harness Sets.

	Length	Width	
Shetland	37cm (14 1/2")	19mm (3/4")	432130
Small Pony	39cm (15 1/2")	19mm (3/4")	432131
Pony	41cm (16")	19mm (3/4")	432132
Cob	43cm (17")	19mm (3/4")	432134
Full	45cm (17 1/2")	19mm (3/4")	432136
Extra Full	51cm (20")	19mm (3/4")	432138



Standard Browband

Supplied as standard with all Classic, Elite and ZGB Harness sets.

	Length	Width	
Cob	43cm (17")	19mm (3/4")	432110
Full	45cm (17 1/2")	19mm (3/4")	432111
Extra Full	51cm (20")	19mm (3/4")	432112



Brun Browband

Supplied as standard in Brun Harness sets.

	Length	Width	
Pony	37cm (14 1/2")	13mm (1/2")	430052
Cob	43cm (17")	19mm (3/4")	430054
Full	45cm (17 1/2")	19mm (3/4")	430056





Fine Browband

Based on Classic browband, with more elegant proportions. Suited to ponies with more delicately shaped heads.

	Length	Width	
Mini	35cm (13 3/4")	13mm (1/2")	444030
Shetland	37cm (14 1/2")	13mm (1/2")	444032
Small Pony	39cm (15 1/2")	13mm (1/2")	444031
Pony	41cm (16")	13mm (1/2")	444033

Webz Browband

Supplied as standard with WebZ Harness Sets.

	Length	Width	
Pony	39cm (15 1/2")	25mm (1")	490134
Cob	43cm (17")	32mm (1 1/4")	490136
Full	45cm (17 3/4")	32mm (1 1/4")	490138
Extra Full	53cm (21")	32mm (1 1/4")	490139

Tedex Browband

Supplied as standard with Tedex Harness Sets.

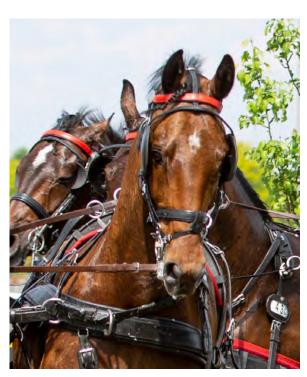
	Length	Width	
Shetland	36cm (14")	19mm (3/4")	460104
Pony	38cm (15")	19mm (3/4")	460204
Cob	42cm (16 1/2")	19mm (3/4")	460304
Full	45cm (17 3/4")	19mm (3/4")	460404
Extra Full	48cm (19")	19mm (3/4")	460504



Coloured Browband

Available as an option with any Zilco harness set. All with black lining.
Pony: 37cm (14 1/2") x 13mm (1/2")
Cob: 43cm (17") x 19mm (3/4")
Full: 45cm (17 1/2") x 19mm (3/4")
Extra Full: 51cm (20") x 19mm (3/4")

Dark Blue 432202 432222 432242 432282 Brown 432203 432223 432243 432283 Yellow 432204 432224 432244 432284 Dark Green 432205 432225 432245 432285 Purple 432206 432226 432246 432286 Red 432207 432227 432247 432287 432228 White 432208 432248 432288 Royal 432212 432232 432252 432292 Light Green 432215 432235 432255



Standard Noseband

Cavesson noseband with double buckle adjustments and chin pad. Padded under the lower jaw and over the bridge of the nose. Supplied as standard in all Classic, Elite and ZGB Harness bridles. Width size does not including padding.



	Length Min.	Length Max.	Width	
Cob	53cm (21")	71cm (28")	19mm (3/4")	431412
Full	61cm (24")	78cm (31")	19mm (3/4")	431418
Extra Full	68cm (26 3/4")	87cm (34 1/4")	19mm (3/4")	431419

Brun Noseband

Cavesson noseband with double buckle adjustments and chin pad. Padded under the lower jaw and over the bridge of the nose. Supplied as standard in Brun Harness sets. Width size does not including padding.



	Length Min.	Length Max.	Width	
Pony	48cm (19")	63cm (25")	13mm (1/2")	430032
Cob	53cm (21")	71cm (28")	19mm (3/4")	430034
Full	61cm (24")	78cm (31")	19mm (3/4")	430036

Fine Noseband

Cavesson noseband that threads through the cheek strap loops on the inside of the bridle cheeks. Width size does not including padding.



	Length Min.	Length Max.	Width	
Mini	41cm (16")	54cm (21 1/4")	13mm (1/2")	444103
Shetland	48cm (19")	63cm (25")	13mm (1/2")	444105
Pony	48cm (19")	63cm (25")	13mm (1/2")	444108

WebZ Noseband

Cavesson noseband, fitted via loops through which the bridle cheeks are threaded. Supplied as standard in WebZ Harness sets. Width size does not including padding.



	Length Min.	Length Max.	Width	
Pony	55cm (22")	63cm (25")	16mm (5/8")	490154
Cob	60cm (24")	68cm (27")	19mm (3/4")	490156
Full	68cm (27")	78cm (30")	19mm (3/4")	490158
Extra Full	70cm (27 1/2")	82cm (32")	19mm (3/4")	490159

Tedex Noseband

Cavesson noseband with single buckle attachment. Designed with loops for the bridle cheek straps. Supplied as standard in Tedex Harness sets. Width size does not including padding.



	Length Min.	Length Max.	Width	
Shetland	49cm (19 1/4")	58cm (22 3/4")	19mm (3/4")	460106
Pony	51cm (20")	61cm (24")	19mm (3/4")	460206
Cob	55cm (21 1/2")	66cm (26")	19mm (3/4")	460306
Full	61cm (24")	73cm (28 3/4")	19mm (3/4")	460406
Extra Full	65cm (25 1/2")	77cm (30 1/4")	19mm (3/4")	460506



Crank on back

Euro-Style Noseband

Crank style noseband with 19mm width (not including padding) and 19mm cheek straps. Can be fitted with Flash Converter and Strap. Full size only.

431488



Noseband Hanger Strans

Hanger Otraps				
Suspends the noseband behind the bridle cheek.		Length	Cheeks	
Allows noseband	Shetland	23cm (9")	13mm (1/2")	431445
and cheeks to move	Pony	28cm (11")	13mm (1/2")	431446
independently of	Cob	33cm (13")	19mm (3/4")	431447
each other, enabling unrestricted bit	Full	36cm (14")	19mm (3/4")	431448
movement.	Extra Full	39cm (15")	19mm (3/4")	431449



GEL-Lite Noseband Relief Pad

Synthetic leather padded with Gel-lite impact absorption material. Touch tape straps attach to the noseband to dissipate pressure points. 150mm x 45mm 197199

Standard Throatlash

Supplied as standard with Classic, Elite and ZGB harness sets.

	Length	Width	
Cob	50cm (19 1/2")	19mm (3/4")	432186
Full	55cm (21 1/2")	19mm (3/4")	432188
Extra Full	65cm (25 1/2")	19mm (3/4")	432190



Brun Throatlash

Supplied as standard with Brun harness sets.

	Length	Width	
Pony	44cm (17 1/2")	13mm (1/2")	430062
Cob	50cm (19 1/2")	19mm (3/4")	430064
Full	55cm (21 1/2")	19mm (3/4")	430066



Fine Throatlash

Supplied with Pony Classic and SL Deluxe bridle.

	Lengui	vvidtii	
Mini	38cm (15")	13mm (1/2")	444061
Shetland	43cm (17")	13mm (1/2")	444063
Ponv	44cm (17 1/2")	13mm (1/2")	444065

\/\idth



WebZ Throatlash

Supplied as standard with WebZ harness sets.

	Length	Width	
Pony	44cm (17 1/2")	19mm (3/4")	490144
Cob	49cm (19 1/2")	19mm (3/4")	490146
Full	53cm (21")	19mm (3/4")	490148
Extra Full	63cm (25")	19mm (3/4")	490149



Tedex Throatlash

Supplied as standard with Tedex driving bridles.

	Length	vviatn	
Shetland	43cm (17")	19mm (3/4")	460105
Pony	48cm (19")	19mm (3/4")	460205
Cob	51cm (20")	19mm (3/4")	460305
Full	57cm (22 1/2")	19mm (3/4")	460405
Evtra Full	50cm /23 1//"\	19mm (2//I")	460505

11/id+b

Longth





Flash Converter & Strap

Converts a regular cavesson noseband into a Hanoverian style noseband.

	Length	
Shetland	60cm (24")	431401
Pony	66cm (26")	431402
Cob	68cm (27")	431406
Full	71cm (28")	431408
Extra Full	75cm (30")	431410



Brun Flash Converter & Strap

Converts a regular cavesson noseband into a Hanoverian style noseband. Designed for Brun harness.

	Length		
Pony	66cm (26")	430042	
Cob	68cm (27")	430044	
Full	71cm (28")	430046	



Can help prevent the horse getting its tongue above the bit by suspending it higher in the mouth without the need to use a tight flash noseband (which may cause resistance). For team or tandem leaders, who are required to work up into the bit contact, the bit lifter can lighten the contact, enabling light-mouthed horses to have more confidence to work into the contact.

69

Small (Pony)	431392
Large (Cob/Full Size)	431398



GEL-Lite Bridle Relief Pad

Synthetic leather padded with Gel-lite impact absorption material. Touch tape straps attach to the bridle head or noseband to dissipate pressure points. $200mm (7.7/8") \times 45mm (1.3/4")$.

197200



Gullet Safety Strap

Attaches to underside of noseband and the throatlash. Prevents bridle from being pulled or rubbed off, particularly in multiples. Dee ring on noseband end to attach lead.

	Length Min.	Length Max.	Width	
Pony	16cm (6 1/3")	20cm (7 3/4")	13mm (1/2")	444070
Cob/Full	18cm (7")	22cm (9")	16mm (5/8")	432180

Patent Face Drop

For an attractive face decoration in the show ring or dressage arena. Keeper is slid onto the poll strap of the winker stay. Soft wire core allows for adjustability.

	Length	vviatri
A Pony	20cm (8")	5cm (2")
B Cob/Full	24cm (9 1/2")	6cm (2 1/2")





Plain Bridle Rosette

Stainless steel, Small is slightly rounded, Large has a flatter, wider face.

Diametre			
A Small	34mm (1 1/3")	523180	
B Large	42mm (1 2/3")	523190	

Zilco Bridle Rosette

Stainless steel, elegantly styled with etched filigree pattern and subtle Zilco logo.

	et	

Small	40mm (1 1/2")	446841
Medium	47mm (1 4/5")	446842
Large	54mm (1 1/8")	446843





Rein selection.

Rein choice is based on driver preference, it is governed by hand size/strength, and the horse's way of going.

Zilco reins come in a selection of materials to suit different drivers. Some often prefer a wider rein with a more solid feel in the hand, while those with smaller or less strong hands may prefer softer or more pliable materials. Contact with the horse can also play a part - a stronger horse can be uncomfortable to drive with reins that are too soft or narrow. A light mouthed horse may be harder to drive lightly if the reins are too heavy or bulky.

Zilco's versatile range of reins, ensure there is a perfect solution for each driver's preference.



Z-Grip

Z-Grip looks and feels like leather, made from non-stretch synthetic, with sew-in stops to avoid pulling through fingers.



S-Grip

S-Grip features a tightly woven weave with rubberised thread for a strong, non-slip feel.

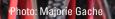


R-Grip

R-Grip is made from pliable contoured rubber with pimpled texture for a powerful grip.









Z-Grip Single Reins - All Brown

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 19mm (3/4") wide hand grips for Pony, 22mm (7/8") wide hand grips for Cob and Full.

Length

Pony 357cm (11'9") 434003 Cob 420cm (13'9") 434005 Full 450cm (14'9") 434007

S-Grip Single Reins - Black Front Part

S-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 22mm (7/8") wide hand grips.

Length

 Pony
 357cm (11'9")
 434023

 Cob
 420cm (13'9")
 434025

 Full
 450cm (14'9")
 434027

 Extra Full
 540cm (17'9")
 434029

R-Grip Single Reins - Black Front Part

R-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 20mm (3/4") wide hand grips.

Length

Pony 357cm (11'9") 434053 Cob 420cm (13'9") 434055 Full 450cm (14'9") 434057



R-Grip Single Reins - All Brown

Same design as the R-Grip Single Reins in Brown with Brown grips. 20mm (3/4") wide hand grips.

	Length	
Pony	357cm (11'9")	434063
Cob	420cm (13'9")	434065
Full	450cm (14'9")	434067



Z-Grip Single Reins - All Brown (16mm)

Same design as the Z-Grip Single Reins, with 16mm (5/8") wide hand grips suitable for those with smaller hands. Smooth without sewn stops.

	· ·	
Pony	357cm (11'9")	434073
Cob	420cm (13'9")	434075
Full	450cm (14'9")	434077

Length



Single Reins - All Brown (No Stops)

Z-Grip hand section with NO sewn-in stops. A rein coupler with finger loop is fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

Length		
Full	450cm (14'9")	434017



SL S-Grip Single

16mm (5/8") Apollo front. Black with Black grips. Features a quick and easy snap fitting at the centre. Shetland and Mini Included in SL Harness sets, Pony, Cob and Full Included in SL Plus Harness sets.

	Length		
Mini	292cm (9'7")	449504	
Shetland	345cm (11'4")	448504	
Pony	357cm (11'9")	483204	
Cob	420cm (13'9")	483206	
Full	450cm (14'9")	483208	





WebZ Single Reins - Black Front Part

S-Grip hand section. Fitted at centre with touch tape strap that threads through a stainless steel loop. Black with Brown grips. 22mm (7/8") wide hand grips. Supplied with all WebZ single harness sets.

Length	
357cm (11'9")	490204
420cm (13'9")	490206
450cm (14'9")	490208
540cm (17'9")	490209
	357cm (11'9") 420cm (13'9") 450cm (14'9")

Tedex Single Reins -**Black Front Part**

Rubber weave hand section. Supplied with all Tedex single harness sets.

	Length	
Shetland	345cm (11'4")	460111
Pony	357cm (11'9")	460211
Cob	420cm (13'9")	460311
Full	450cm (14'9")	460411
Extra Full	540cm (17'9")	460511

Z-Grip Pairs Reins -All Brown

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

Pony Cob Full

Length 433cm (14'2") 460cm (15'1") 500cm (16'5")

Couplings* 190cm (75") 434103 213cm (84") 434105 244cm (96") 434107

S-Grip Pairs Reins -**Black Front Part**

S-Grip hand section. A rein		Length	Couplings*	
coupler with finger loop fitted	Pony	433cm (14'2")	190cm (75")	434123
at the centre. Black with Brown grips. 22mm (7/8")	Cob	460cm (15'1")	213cm (84")	434125
wide hand grips.	Full	500cm (16'5")	244cm (96")	434127



R-Grip Pairs Reins -**Black Front Part**

R-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 20mm (3/4") wide hand grips.

Pony Cob Full

Couplings* Length 433cm (14'2") 190cm (75") 434153 460cm (15'1") 213cm (84") 434155 500cm (16'5") 244cm (96") 434157

R-Grip Pairs Reins -All Brown

Same design as the R-Grip pairs Reins, in Brown with Brown grips. 20mm (3/4") wide hand grips.

Pony Cob Full 500cm (16'5")

Couplings* Length 433cm (14'2") 190cm (75") 434163 460cm (15'1") 213cm (84") 434165 244cm (96") 434167



Pairs Reins - All Black

20mm (3/4") S-Grip hand section and lighter 16mm (5/8") Apollo front. Black with Black grips. Features a quick and easy snap fitting at the centre. Shetland and Mini Included in SL Harness sets, Pony, Cob and Full Included in SL Plus Harness sets.

	Lengui	
Mini	360cm (11'10")	449524
Shetland	394m (12'11")	448524
Pony	357cm (11'9")	483244
Cob	420cm (13'9")	483246
Full	450cm (14'9")	483248

Pairs Reins - Black Front Part

S-Grip hand section. Fitted at centre with touch tape strap that threads through a stainless steel loop. Black with Brown grips. 22mm (7/8") wide hand grips. Supplied with all WebZ Pairs harness sets.

Pony	357cm (11'9")	490244
Cob	420cm (13'9")	490246
Full	450cm (14'9")	490248
Extra Full	520cm (17'1")	490249

Lenath

^{*} Couplings are measured from the turn on the coupling buckle to the tip of the billet.



S-Grip hand section with stitched-in synthetic suede strip. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 22mm (7/8") wide hand grips.

Pony Cob Full

433cm (14'2") 434523 460cm (15'1") 434525 490cm (16'1") 434527

Z-Grip hand section, smooth with no stops. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

Length

Full

Ponv

Cob

Full

490cm (16'1") 434507



Z-Grip Team Leader Reins -All Brown (Buckle)

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. Traditionally made, with a coupling buckle on the draught reins. All Brown. 22mm (7/8") wide hand grips.

Buckle coupling

Length 626cm (20'6") 434333 Pony Cob 718cm (23'7") 434335 848cm (27'10") 434337 Full

Team Leader Reins - All Brown (Fixed)

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. Leaders' coupling reins sewn securely into the draught rein. Fixed leader reins are made with extra holes on the billet for adjustment from the front end. All Brown. 22mm (7/8") wide hand grips.

Length 630cm (20'8") 434303 722cm (23'8") 434305 852cm (27'11") 434307



SL S-Grip Team Leader Reins - All Black (Fixed)

20mm (3/4") S-Grip hand section and lighter 16mm Apollo front. Black with Black grips. Features a guick and easy snap fitting at the centre. For SL Shetland Team Leader Harness.

Length

Shetland 615cm (20'2") 448544

Team Leader Reins - Black Front part (Fixed)

S-Grip hand section with stitched-in synthetic suede strip and leatherette stops. A rein coupler with finger loop fitted at the centre. Leaders' coupling reins sewn securely into the draught rein. Fixed leader reins are made with extra holes on the billet for adjustment from the front end. Black with Brown grips. 22mm (7/8") wide hand grips.

Synthetic suede strip & leatherette stops

Length

Pony 630cm (20'8") 434313 Cob 722cm (23'8") 434315 Full 852cm (27'11") 434317



Z-Grip Tandem Leader Reins - All Brown

Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

Length 600cm (16'8") 434203 Pony Cob 705cm (23'2") 434205 Full 750cm (24'7") 434207

S-Grip Tandem Leader Reins - Black Front Part

S-Grip hand section. A rein coupler with finger loop fitted at the centre. Black with Brown grips. 22mm (7/8") wide hand grips.

Length Pony 600cm (16'8") 434223 Cob 705cm (23'2") 434225

750cm (24'7") 434227



20mm (3/4") S-Grip hand section and lighter

16mm (5/8") Apollo front. Black with Black grips. Features a quick and easy snap fitting at the centre.

Length Shetland 538cm (17'8") 448534



Full

Full

Leader Reins - All Brown

For 6-in-Hand Leader Harness. Z-Grip hand section. A rein coupler with finger loop fitted at the centre. All Brown. 22mm (7/8") wide hand grips.

Length

1222cm (40'1") 434407



Rein Coupler

Complete with finger loop, the coupler joins the end of all Zilco driving reins.

Black

434601

Brown 434603



Rein Joiner

For joining tandem or team reins used by single or pair drivers who may find gripping difficult.

434000





ZGB Combo

Breastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with adjustable rein drops and 50mm (2") wide traces. The soft detachable padding on the 10cm (4") wide bearing surface has rounded edges for the horse's comfort.

Length

Cob 225cm (88 1/2") 431603 Full 250cm (98 1/2") 431604 Extra Full 280cm (110 1/4") 431619

Front part only (includes traces)

Cob 410014 Full 410015 Extra Full 410016



Brun ComboBreastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with swivel rein rings and 32mm (1 1/4") wide traces. The soft detachable padding on the 85mm (3 1/3") wide bearing surface has rounded edges for the horse's comfort.

Length

Pony 185cm (72 3/4") 430252 Cob 225cm (88 1/2") 430254 Full 250cm (98 1/2") 430256



SL Plus Combo Breastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with swivel rein rings and 32mm (1 1/4") wide traces. The soft padding on the 80mm (3") wide bearing surface has rounded edges for the horse's comfort.

Length

Pony 185cm (72 3/4") 483304 Cob 225cm (88 1/2") 483306 Full 250cm (98 1/2") 483308



 $^{*}\mbox{Length}$ is measured from the centre of the Breastplate to the furthest trace hole.

SL ComboBreastplate & Traces

Can be used in both single and pair combinations. Features a padded wither strap with swivel rein rings and 25mm (1") wide traces. The soft detachable padding on the 50mm (2") wide bearing surface has rounded edges for the horse's comfort.

Length

Shetland 190cm (75") 448164 Mini 150cm (59") 449164





SL SportzBreastplate & Traces

Contoured breastplate with integrated traces, particularly suited to ponies with a low-set neck. 25mm (1") wide traces. The buckle-in D end fitting allows adjustment in the trace length and can be removed. 153cm (60 1/4") to 187cm (73 3/4") length.

Shetland 448124

WebZ ComboBreastplate & Traces

Can be used in both single and pair combinations. Traces are 32mm (1 1/4") wide on Pony size, 38mm (1 1/2") on Cob/Full/Extra Full sizes, and come fitted with a Combo Buckle trace coupler.

Length

 Pony
 185cm (72 3/4")
 490304

 Cob
 225cm (88 1/2")
 490306

 Full
 250cm (98 1/2")
 490308

 Extra Full
 280cm (110 1/4")
 490309



*Length is measured from the centre of the Breastplate to the furthest trace hole.



Elite Single Breastplate

Padded wither strap with adjustable rein drops. Soft detachable padding on 100mm (4") wide bearing surface with rounded edges for comfort. 50mm (2") stainless steel trace buckles.

Length			Front part or	nly
Cob	112cm (44")	444186	Cob	410034
Full	124cm (49")	444188	Full	410035
Extra Full	134cm (53")	444189	Extra Full	410036



Tedex

Breastplate Front

Softly padded anti-gall lining on the bearing surface and reinforced with strong polyweb. All sizes except Shetland have two uptugs each side (pictured) to fit a double wither strap. Shetland is designed for use with a single wither strap.

	Lengui	
Shetland	76cm (30")	460120
Pony	86cm (34")	460220
Cob	101cm (40")	460320
Full	112cm (44")	460420
Extra Full	122cm (48")	460520



Classic Single Breastplate

85mm (3 1/3") wide breastplate with detachable padded lining and a padded wither strap with swivel rein rings. 32mm (1 1/4") stainless steel trace buckles.

Length		Front part	Front part only	
Pony	80cm (31") 444213	Pony	410113	
Cob	110cm (43") 444217	Cob	410114	
Full	120cm (47") 444221	Full	410115	



SL Single Breastplate

Padded, fixed ring wither strap. 25mm (1") stainless steel trace buckles. Fine design and elegant look to suit smaller ponies. 60mm (2 1/3") (Shetland/Small Pony) or 50mm (2") (Mini) wide breastplate, padded lining with rounded edges for comfort.

ice buckles. Fine design			
to suit smaller ponies.		Length	
etland/Small Pony) or wide breastplate, padded ed edges for comfort.	Mini Shetland	68cm (27") 82cm (32")	449104 448104

PAIRS BREASTPLATES

Elite Pairs Breastplate

Same design as the Elite Single, fitted with 50mm (2") stainless steel trace buckles with removable uptugs and saddle connecting straps.

Length

 Cob
 140cm (55")
 444948

 Full
 154cm (61")
 444949

 Extra Full
 160cm (63")
 444950

Front part only

Cob 410054 Full 410055 Extra Full 410056

Classic Pairs Breastplate

Same design as the Classic Single, plus padded wither strap with swivel rein rings, and retainer strap fitted. 32mm (1 1/4") Stainless steel trace buckles with removable uptugs and saddle connecting straps.

Length

Pony 120cm (47") 445009 Cob 138cm (54") 445012 Full 150cm (59") 445017

Front part only

Pony 410133 Cob 410134 Full 410135

SL PairsBreastplate

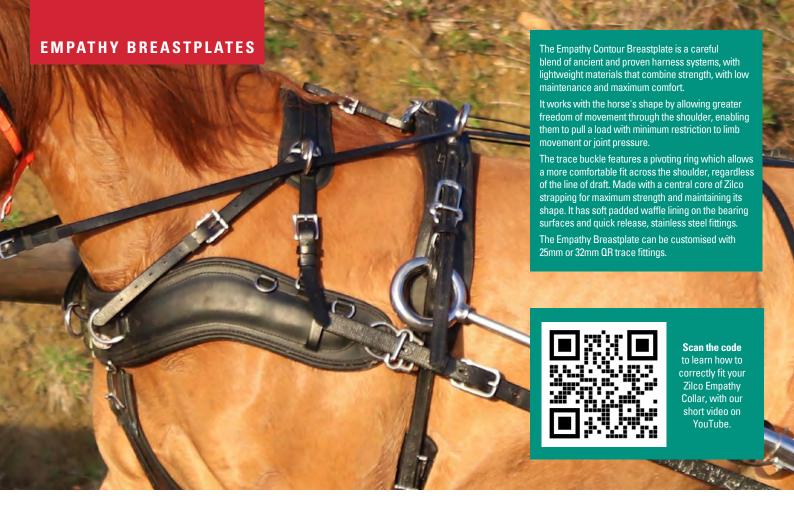
Same design as the SL Single, plus padded, fixed ring wither strap with a retainer strap fitted. 25mm (1") Stainless steel trace buckles with removable uptugs and saddle connecting straps.

Length

Mini 82cm (32") 449144 Shetland 96cm (38") 448144 Small Pony 109cm (43") 447144







Empathy Single Collar Set

Complete with Breastplate, Wither Strap, Brake Strap, Martingale and Quick Release Trace fittings - 32mm (1 1/4"). Can also be used for Pairs by adding a pair of Quick Release Trace fittings and a Retainer Strap.

Pony 480222 Cob 480322 Full 480422



Empathy Single Collar Set (Shetland/Small Pony)

Complete with Breastplate, Wither Strap, Martingale and Quick Release Trace fittings - 25mm (1"). Unlike the larger sizes, Small Pony can not be converted between Single and Pairs configuration.

480122





Empathy Pairs Collar Set

Complete with: Breastplate, Wither Strap, Brake Strap, Retainer Strap, Martingale and Quick Release Trace fittings - 32mm (1 1/4"). Can also be used for Single by adding a pair of Quick Release Trace fittings.

Pony 481222 Cob 481322 Full 481422

Empathy Pairs Collar Set (Shetland/Small Pony)

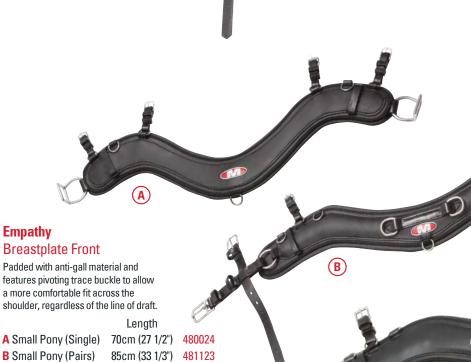
Complete with: Breastplate, Wither Strap, Brake Strap and Martingale. Two size positions: The uprights to the saddle are adjustable to suit pony size and type. The uprights can be removed completely to convert the pairs collar for use as a single.

481122

C Pony

C Cob

C Full



85cm (33 1/3") 481223

100cm (39 1/3") 481323

481423

112cm (44")

(c)

BREASTPLATE PARTS

Classic Wither Strap

Padded and features swivel rein rings. Suits Classic Breastplates.

Length

Pony 104cm (41") 480228 Cob 120cm (47 1/4") 480328 Full 127cm (50") 480428

ZGB/Elite Wither Strap

Padded and features adjustable rein rings. Suits ZGB and Elite Breastplates.

Cob 110cm (43 1/3") 431654 Full 125cm (49") 431655



163cm (64") 431656 Extra Full

Empathy Wither Strap

Padded with anti-gall material. Double straps with lots of adjustment. Rein rings are sewn in for added security.

Length

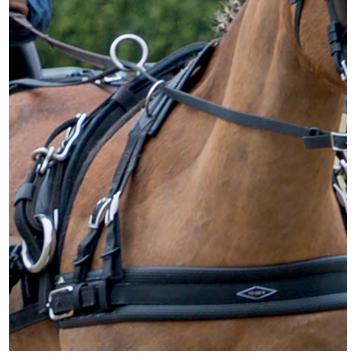
Pony 86cm (34") 480228 95cm (37 1/2") 480328 Cob Full 105cm (41 1/3") 480428



Empathy Wither Strap Shetland/Small Pony

Padded and features fixed rein rings. Supplied as standard with all shetland/small pony Empathy Breastplates. 63cm (24 3/4") Length. Straps 16mm (5/8") wide. 448704





Tedex Wither Strap

Padded anti-gall lining on wither. For Tedex Breastplate Front, Shetland size has single straps, for use only with Shetland Tedex Breastplate Front.

Length

Shetland 79cm (31") 460121 Pony 96cm (37 3/4") 460221 Cob 112cm (44") 460321 Full 121cm (47 1/2") 460421 Extra Full 129cm (50 3/4") 460521



Empathy Pairs Trace Fittings Loops over the male part of the trace buckle, the tail threads through the trace fitting into the keeper on the breastplate. Uptug buckles into the saddle top-strap, while the tail buckles to the false belly band. Sold as a pair. 32mm (1 1/4") 481022

Empathy Single Quick Release Trace Fittings

Female part fits over the male Quick Release fitting on the Empathy collar, and the traces buckle through to retain them together. Trace tail threads through the trace fitting into the keeper on the breastplate. Sold as a pair.

25mm (1") 480020 32mm (1 1/4") 480022



Elite Breastplate Uptug

Replacement for Elite Pairs Breastplates. Sold as a pair. 32mm (1 1/4") wide.

445079



EmpathyBreastplate Uptug

Required when an uptug is lost, damaged, or where a different sized wither strap is required. Sold as each.

16mm (2/3") 480010 25mm (1") 480011





ZGB Saddle to Breastplate Fittings

Allows breastplate to swivel with the action of the horse Buckles to the connecting strap on the saddle to support the breastplate. 32mm (1 1/4") wide. Sold as a pair. 420320

.____



Brun Breastplate to Saddle Fittings

Buckles to the connecting strap on the saddle to support the breastplate. 25mm (1") wide. Sold as a pair.

430280



SL Plus Saddle to Breastplate Fittings

Allows breastplate to swivel with the action of the horse Buckles to the connecting strap on the saddle to support the breastplate. 25mm (1") wide. Sold as a pair.

483390



SL Breastplate to Saddle Fittings

Buckles to the connecting strap on the saddle to support the breastplate. Suits SL Combo Breastplates. 25mm (1") wide. Sold as a pair.

448590



Empathy Saddle to Breastplate Fittings

Buckles to the connecting strap on the saddle to support the breastplate. Suits the Small Pony Pair Empathy Breastplate. 25mm (1") wide. Sold as a pair. 481024



WebZ Saddle to Breastplate Fittings

Converts the WebZ breastplate from single to pairs use. 32mm (1 1/4"). Sold as a pair. 490390





Brake Strap

To support and balance the breastplate. Small Pony size for Small Pony Empathy (Pairs) Breastplates, all other sizes for ZGB, Elite, Classic and Empathy (Pairs) Breastplates.

	Length
Small Pony	69cm (27")
Pony	48cm (19")
Cob	61cm (24")
Full	66cm (26")
Extra Full	82cm (32")

Wide 16mm (5/8") 420224 25mm (1") 420235

25mm (1") 420245 25mm (1") 420255 25mm (1") 420256

Retainer Strap

To prevent the wither strap from sliding forward. Small Pony size threads through, all other sizes use a snap clip.

	Length Min.	Length Max.	
A Small Pony	17cm (6 3/4")	21cm (8 1/4")	444922
B Pony	18cm (7")	23cm (9")	444923
B Cob	23cm (9")	28cm (11")	444924
B Full	25cm (10")	30cm (12")	444925
R Extra Full	30cm (12")	37cm (14")	444926



Brun Multi Trace Coupler

Used for connecting the traces to the vehicle where quick release or roller bolts are used. 32mm (1 1/4") wide x 35cm (13 3/4") long. Sold as a pair.

430270



Buckle Combo Trace Coupler

Stainless Steel. Combines the buckle and dee all-in-one. Sold as each.

Length	Wide	
95mm (3 3/4")	25mm (1")	474246
125mm (5")	32mm (1 1/4")	474247
130mm (5 1/8")	38mm (1 1/2")	474248
130mm (5 1/8")	50mm (2")	474250



Open Loop Trace Coupler

For ZGB Combined Breastplate and Traces. To connect to roller bolts or round swingle trees. 50mm (2") wide x 33cm (13") long. Sold as a Pair.

431629



Moveable Rein Drop

Fits 25mm (1") wither strap. Can be positioned to suit individual horses.

476200



Dee End Trace Coupler

For ZGB Combined Breastplate and Traces. Useful when a longer connection is required. 50mm (2") wide x 38cm (15") long. Sold as a Pair.

431633



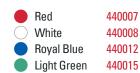
Elite Velcro Breastplate Keeper

Handy replacement for keepers that wear out. 25mm (1") wide x 17cm (6 1/4") long. Sold as a Pair. 476220

Detachable Colour Trim

Easily fitted around the edges of the breastplate with the aid of hook and loop tape. Optional extra with ZGB, Elite or Classic Harness sets. Sold per metre.

Dark Blue 440002 Brown 440003 Yellow 440004 Dark Green 440005 Purple 440006





Dee & Slot End Traces - 25mm

The dee end allows a quick release connection to the vehicle, while the addition of the slot can also be used with a regular swingle tree. Supplied in all standard and sliding backband sets of SL single, pair and team harness.

	Length	Width	
Extra Mini	115cm (45 1/4")	25mm (1")	449601
Mini	130cm (51")	25mm (1")	449603
Shetland	145cm (57")	25mm (1")	448604
Small Pony	160cm (63")	25mm (1")	447604



Dee & Slot End Traces - 32mm

The dee end allows a quick release connection to the vehicle, while the addition of the slot can also be used with a regular swingle tree. Supplied in all standard sets of Classic single, pair and team harness.

Length	vvidtii	
160cm (63")	32mm (1 1/4")	436003
180cm (71")	32mm (1 1/4")	436005
195cm (77")	32mm (1 1/4")	436007
215cm (85")	32mm (1 1/4")	436008
235cm (93")	32mm (1 1/4")	436009
	180cm (71") 195cm (77") 215cm (85")	160cm (63") 32mm (1 1/4") 180cm (71") 32mm (1 1/4") 195cm (77") 32mm (1 1/4") 215cm (85") 32mm (1 1/4")

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Lanath



Tandem Leader Traces

Stainless steel snaps for attaching to the wheeler breastplate (via a Tandem Spoon if desired), and anchor points for fitting the bungee tandem trace carriers. Extra Small suits SL Shetland breastplates, Small - Large suits Classic breastplates.

	Length	Width	
Extra Small	203cm (80")	25mm (1")	436401
Small	241cm (95")	32mm (1 1/4")	436403
Medium	264cm (104")	32mm (1 1/4")	436405
Large	302cm (119")	32mm (1 1/4")	436407



Dee End Traces - 50mm

The dee end allows a quick release connection to the vehicle. Supplied in all standard sets of Elite single, pair and team harness.

	Length	Width	
Medium	180cm (71")	50mm (2")	436205
Large	195cm (77")	50mm (2")	436207
Extra Large	215cm (85")	50mm (2")	436208
XX Large	235cm (93")	50mm (2")	436209
XXX Large	280cm (110")	50mm (2")	436210



Tedex Traces

Two connection options for extra versatility. Dee connection allows a quick release connection to the vehicle, while the optional loop is designed for use with roller bolts or round swingle trees. Supplied in all Tedex sets.

	Length	Width	
Shetland	137cm (54")	32mm (1 1/4")	460130
Pony	157cm (62")	32mm (1 1/4")	460230
Cob	172cm (68")	32mm (1 1/4")	460330
Full	187cm (74")	32mm (1 1/4")	460430
Extra Full	202cm (79 1/2")	32mm (1 1/4")	460530





Trace fitting.

The traces connect the carriage to the breastplate, allowing the horse to pull the carriage. They are buckled into the end of the breastplate and attached at the other end to the swingle tree. The length of trace is governed by the design of the carriage, length of shafts or pole and position and style of the point of attachment.

Find the correct hole by checking that the tugs are hanging vertically down the saddle sides, then adjust the traces so that this position is maintained when the horse is in draft (i.e. when there is tension on the traces). Once correctly adjusted, it is not normally necessary to unbuckle the traces from the collar. This will ensure that the traces are in the correct position for the next time.



Quick Release Shackle Slot End

Converts traditional curl hook fittings into quick release. The slot end fitting makes a safe and easy connection between Dee End Traces and the curl hook. 18cm (7") Long. Sold as a pair.

446650



Quick Release Shackle Roller Bolt

Converts a traditional roller bolt into quick release. This makes a safe and easy connection between Dee End Traces and the roller bolt on the vehicle. 35cm (13 3/4") total length, unfolded. When in use, it adds 17-20cm (6 3/4"-7 3/4") of extra length to traces. Sold as a pair.

446630



Quick Release Shackle Curl Hook

Converts traditional curl hook fittings into quick release. This makes a safe and easy connection between Dee End Traces and the curl hook on the vehicle that will not chip the paintwork. 18cm (7") Long. Sold as a pair.

446640











Fitted to the wheeler breastplate

Bungee Anchor Fitting

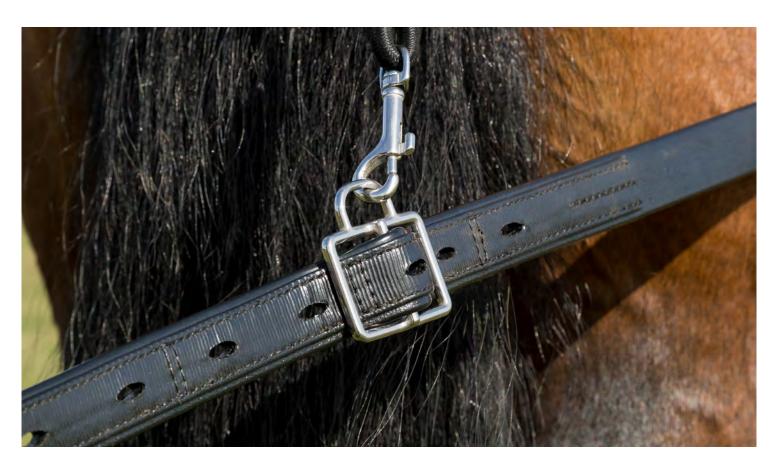
Attaches to pair or team traces as anchor position for bungee straps. Optimum position where needed, without having to punch any holes in traces. Slide and grip design allows variable positions. Sold as each.

A For 25mm (1") Traces 474301 **B** For 32mm (1 1/4") Traces 474303

C For 50mm (2") Traces 474305

Tandem Spoon

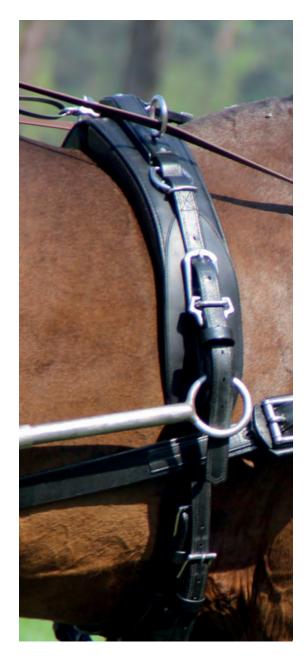
Designed for Tandem Harness. Attaches tandem leader traces to the wheeler breastplate. High quality stainless steel. Sold as each. 446600





ZGB/ELITE SADDLES









Same sizing and features as the ZGB Saddle - Supplied as standard in ZGB and Elite Team harness. The Figure 8 terret gives a clear division between leader and wheel reins. Helps to hold the lead rein off the outside of wheeler's neck.

Cob 432853 Full 432854 Extra Full 432855

ZGB Team Wheeler Saddle (Pedestal)

Same sizing and features as the ZGB Saddle - Available as an option in ZGB and Elite Team Harness. Versatile traditional design which can be used on both near or off side wheeler without needing any adjustment.

 Cob
 432857

 Full
 432858

 Extra Full
 432859



ZGB Saddle Pads

Made using high-density foam, these removable panels are fully contoured to the horse's shape for greater comfort and performance. Designed to fit all models of the ZGB harness saddle range.

Sold as a pair.

A Medium - 30mm (1 1/5") 415020 **B** Thick - 45mm (1 3/4") 415010

C Extra Thick - 60mm (2 1/3") 415000

Note: ZGB Saddle connecting straps are required for attaching tugs. See page 95.





Same sizing (varying widths) and features as the Classic Saddle -This model is designed for use with two or four wheeled vehicles that have rigid fixed shafts. Unique design Zilco saddle terrets for free movement of backband. Allows shafts to self balance for a more comfortable ride for both horse and passengers.

١	ΛΙ	hı	th	
١.	ΙV	IU	u	

100mm (4") 444885 Ponv 125mm (5") 444890 Cob Full 125mm (5") 444895



Classic Saddle Pads

Made using high-density foam, these removable panels are fully contoured to the horse's shape for greater comfort and performance. Designed to fit all models of the Classic harness saddle range. Sold as a pair.

A Cob/Full Size - 45mm (1 3/4") 415050 B Cob/Full Size - 30mm (1 1/5") 415060 C Pony - 30mm (1 1/5") 415080

Classic Team Saddle

Same sizing and features as the Classic Saddle - Supplied as standard in Classic Team harness. The Figure 8 terret gives a clear division between leader and wheeler reins. Helps to hold the lead rein off the outside of wheeler's neck.

444872 Pony 444873 Cob Full 444874

Pedestal Terret Available as an

option (by request)

Classic Tandem Wheeler Saddle

Same sizing and features as the Classic Saddle - Figure 8 terrets give clear division between the wheeler reins (bottom ring) and the leader reins (top ring).

Pony 444877 444878 Cob Full 444879





Brun Saddle

The Brun is a finer saddle, well suited for pleasure driving, dressage and marathon.

Constructed using Zilco's unique elastomeric flexible tree, which conforms to the shape of most horses whilst giving good spine clearance. 30mm (1 1/5") deep (Pony) and 45mm (1 3/4") deep (Cob and Full), high-density removable foam panels which can be positioned on the saddle via touch-tape backing for an optimum fit. Features purpose-moulded, abrasion resistant wear pads for greater durability. Saddle girth points are 25mm (1") wide and are lined for durability. The integrated back-strap means connecting straps are not required. This gives more room for adjustment of the shaft loop position.

	Width	Length Min.	Length Centre	Length Max.	
Pony	100mm (4")	100cm (39 1/3")	120cm (47 1/4")	140cm (55")	430850
Cob	100mm (4")	105cm (41 1/3")	125cm (49 1/4")	145cm (57")	430855
Full	100mm (4")	115cm (45 1/4")	135cm (53")	155cm (61")	430865



Brun Team Wheeler Saddle

Same sizing and features as the Brun Saddle - Supplied as standard in Brun Team harness. The Figure 8 terret gives a clear division between leader and wheeler reins. Helps to hold the lead rein off the outside of wheeler's neck.

Pony 430872 Cob 430874 Full 430876



Conway buckle fitted to Classic sliding backband saddle, to control or limit the amount of slide required depending on the vehicle design. See page 114.



Width Length Min. Length Centre Length Max. 95mm (3 3/4") 100cm (39 1/3") 120cm (47 1/4") 140cm (55") 100mm (4") 105cm (41 1/3") 125cm (49 1/4")

483364 483366 145cm (57") 100mm (4") 115cm (45 1/4") 135cm (53") 483368 155cm (61")



The SL Saddle is a treeless design making it more flexible and offers a comfortable fit for all types of conformation. Features in-built waffle pads, so they can be used with or without an extra saddle pad. 25mm (1") Wide girth points, lined for added durability. Supplied as standard in all SL Harness.

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	vviutii	Lengui iviiii.	Length Gentre	Lengui iviax.	
Mini	65mm (2 1/2")	75cm (29")	95cm (37 1/2")	114cm (45")	449564
Shetland	65mm (2 1/2")	76cm (30")	106cm (41 1/2")	135cm (53")	448564
Small Pony	65mm (2 1/2")	86cm (34")	111cm (43 3/4")	136cm (54")	447564

Longth Min Longth Control Longth May





SL Deluxe Saddle with Sliding Backband

Pony

Cob

Full

Same features as the SL Deluxe Saddle - This model is designed for use with two or four wheeled vehicles that have rigid fixed shafts. Unique design Zilco saddle terrets for free movement of backband. Allows shafts to self balance for a more comfortable ride for both horse and passengers.

Width Length Min. Length Max. Mini 81cm (32") 116cm (45 3/4") 449554 85mm (3 1/3") Shetland/Small Pony 85mm (3 1/3") 89cm (35") 129cm (50 3/4") 448554

SL Deluxe Saddle

Same sizing and features as the SL Saddle - The SL Deluxe saddle features Zilco's unique elastomeric tree, that conforms to the shape of most ponies to give good spine clearance. Fitted with high-density removable foam panels which can be positioned on the saddle via touch-tape backing for an optimum fit. Features purpose-moulded, abrasion resistant wear pads for greater durability.

Mini 449574 Shetland 448574 Small Pony 447574

100mm (4") 130cm (51")

Extra Full

155cm (61")





Extra Full

100mm (4")

143cm (56")

160cm (63")

460550

175cm (69")

490369

180cm (71")



Team Centre Pedestal Saddle Terret

For use on team wheeler saddles, and carries the leader reins in the traditional style. 476022



Figure 8 Saddle Terret

For use on wheeler saddles in team sets. Should be attached on the near side of the saddle for the near-side wheeler, or on the off-side for the off-side wheeler. The wheeler rein is fed through the bottom loop, and the leader rein through the top loop - to prevent them from becoming tangled. Stainless Steel. Sold as each.

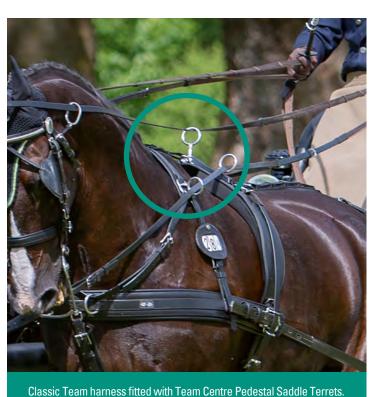
476020



Saddle Terrets

To suit various Zilco Harness saddles Stainless Steel. Sold as a pair.

A Large 433590 **B** Small 525055



Cob

Full

47cm (18 1/2") 433027

52cm (20 1/2") 433028

Extra Full 57cm (22 1/2") 433029

32mm (1 1/4") straps that loop onto the

and Elite Harness Sets.

saddle dee. Designed to secure the shaft

loops/tugs in place. Supplied with all ZGB



SHAFT FITTINGS



25mm (1") to suit Classic Saddles, 32mm (1 1/4") to suit ZGB and Elite Saddles. Sold as a pair.

Quick Release Tugs

top straps. Sold as a pair.

Suits SL Plus Saddles, but may be

used on most saddles with 25mm (1")

25mm 444813 32mm 444815





Suits SL Saddles. 25mm (1"). Sold as a pair.

444811



WebZ **Quick Release** Tugs

Standard with all WebZ Harness sets. 32mm (1 1/4"). Sold as a pair.

490380

SL Plus

483380



Tedex Shaft Loops

Optional extra for Tedex Harness sets, 32mm (1 1/4"). Sold as a pair.

460062

96



sets. 32mm (1 1/4"). Sold as a pair.

460065



Tilbury Tugs

25mm (1") to suit Classic Saddles, 32mm (1 1/4") to suit ZGB and Elite Saddles. Sold as a pair.

25mm 433010 32mm 433011



Quick Release Marathon Tugs

Designed specifically for marathon, 32mm to fit ZGB Saddles, 25mm to fit Classic Saddles.

25mm (1") 32mm (1 1/4") 444825

444823



Standard in all Single SL, Single SL SportZ and Single SL Sliding Backband Harness sets. 25mm (1"). Sold as a pair.

448580



Optional extra for use with Classic Sliding Backband Harness, Requires Long Sliding Backband Top Strap (page 95) to function. 25mm (1"). Sold as a pair.

Quick Release Tugs & Shaft Loops.

Quick release tugs consist of a buckle with a metal loop (male part), which buckles to the strap or connector strap that hangs from the saddle. To form the shaft loop, the female part fits over the male part, and the saddle strap connector threads through the male part to hold the two parts together. For shafts with a closed loop end design (as in photo), it is necessary to open and close the QR tugs around the shaft end every time the horse is put to the vehicle.

Ideally, the shaft tugs should be at a level where the saddle flap is at its widest, and where there is protection of the wear plate on the saddle. However this will vary slightly depending on the design and curvature of the shafts.





Scan the code and watch how to fit your Quick Release Marathon Tugs with our short video on YouTube.



Suitable for all Classic

Harness Saddles.

25mm buckles.

25mm buckles.

Full

Extra Full

Length **ZGB** Driving Girth Cob 50cm (20") 432406 Suitable for all ZGB & Full 60cm (24") 432407 Elite Harness Saddles. Extra Full 70cm (28") 432408 32mm buckles. Length Classic Ponv 40cm (16") 444583 **Driving Girth** Cob 50cm (20") 444585

60cm (24")

70cm (28")

444587

444589



Length **Brun** Driving Girth Pony 40cm (16") 430582 Suitable for all Brun Cob 50cm (20") 430585 Harness Saddles. Full 60cm (24") 430587

SL Plus Length **Driving Girth** Pony 40cm (16") 483404 Suitable for all SL Plus Cob 50cm (20") 483406 Harness Saddles. Full 60cm (24") 483408 25mm buckles.

SL Driving Girth		Length		Charles Town	The second secon	- Marian
Suitable for all SL Harness Saddles.	Mini	30cm (12")	449464	1000		- man (1)
25mm buckles.	Shetland	35cm (14")	448464		THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TRANSPORT NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TRANSPORT NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TRANSPORT NAMED IN COLUMN TWO IS NAMED IN COLUMN TRANSPORT NAMED IN COLUMN	1717171717

SL Girth with central dee

Used with Empathy breastplates on SL Harness. 25mm buckles.	Pony	Length 35cm (14")	528031	
Webz Driving Girth Suitable for all WebZ Harness Saddles. 32mm buckles.	Pony Cob Full Extra Full	Length 40cm (16") 50cm (20") 60cm (24") 70cm (28") Length	490404 490406 490408 490409	
Tedex Driving Girth	Shetland Pony Cob	28cm (11") 31cm (12") 48cm (19")	460151 460251 460351	

53cm (19")

58cm (23")

460451

460551







Full

Extra Full

Suitable for all WebZ

Harness Saddles.

25mm buckles.

freedom of movement behind the elbow.

Scan the code to learn more about the Empathy Girth with our short video on YouTube.





A For use with ZGB Harness Saddles with 32mm girth points.

Empathy Girth

B For use with Classic Harness Saddles with 25mm girth points.

		- 3-	
	A Cob	50cm (20")	432396
	A Full	60cm (24")	432397
	A Extra Full	70cm (28")	432398
	B Pony	40cm (16")	444553
•	B Cob	50cm (20")	444555
	B Full	60cm (24")	444557



Girth Extender

For when added length is required. Sold as a pair.

	Length	Width	
25mm	28cm (11")	25mm (1")	444575
32mm	30cm (11 1/2")	32mm (1 1/4")	432400



Photo: Paul Orchard

False Belly Band fitting.

The false belly band serves to keep the shaft tugs in position. It is threaded through the loops on the girth, and buckled each side to the tail of the shaft loop. It should be tight enough to prevent the shaft loops from moving excessively, but loose enough to allow natural shaft movement.

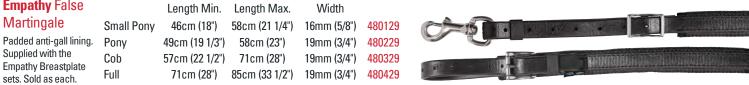
For vehicles with independent shafts, (i.e. each shaft moves independently fro the other) it is common to pass the tail of the tug / shaft loop through the metal square at the bottom of the saddle flap. For vehicles with fixed shafts (both shafts are connected and move as one), it is more usual to leave the shaft loop tail outside of this metal square, so that the shafts can move together without pulling the saddle back and forth. A little more slack is usually desirable with fixed shafts.

Individual shaft designs vary, so it is usually necessary to make primary and secondary adjustments until a satisfactory result is achieved.





ZGB False Martingale Suitable for all ZGB & Elite Harness. Sold as each.	Cob Full Extra Full	Length Min. 70cm (28") 75cm (30") 90cm (35")	Length Max. 80cm (31") 90cm (35") 105cm (41")	Width 25mm (1") 25mm (1") 25mm (1")	431636 431638 431639	
Classic False Martingale Suitable for all Classic Harness. Sold as each.	Pony Cob Full	Length Min. 63cm (25") 68cm (27") 73cm (28 1/2")	Length Max. 75cm (29 1/2") 80cm (31 1/2") 85cm (33 1/2")	Width 19mm (3/4") 19mm (3/4") 19mm (3/4")	444230 444234 444239	
Brun False Martingale Suitable for all Brun Harness. Sold as each.	Pony Cob Full	Length Min. 63cm (25") 68cm (27") 73cm (28 1/2")	Length Max. 75cm (29 1/2") 80cm (31 1/2") 85cm (33 1/2")	Width 19mm (3/4") 19mm (3/4") 19mm (3/4")	430632 430636 430638	
SL Plus False Martingale Suitable for all SL Plus Harness. Sold as each.	Pony Cob Full	Length Min. 46cm (18") 48cm (19") 52cm (20 1/2")	Length Max. 68cm (27") 72cm (28 1/3") 80cm (31 1/2")	Width 16mm (5/8") 16mm (5/8") 16mm (5/8")	483344 483346 483348	
SL False Martingale Suitable for all SL Harness. Sold as each.	Mini Shetland	Length Min. 54cm (21 1/4") 57cm (22 1/2")	Length Max. 59cm (23 1/4") 65cm (25 1/2")	Width 12mm (1/2") 12mm (1/2")	449482 448482	
SL Sportz False Martingale Padded anti-gall lining. Sold as each.	Shetland	Length Min. 45cm (17 3/4")	Length Max. 52cm (20 1/2")	Width 16mm (5/8")	448484	
Empathy False		Length Min	. Length Max.	Width		



Web7 Feles		Length Min.	Length Max.	Width	
WebZ False	Pony	54cm (21 1/4")	64cm (25 1/4")	19mm (3/4")	490344
Martingale	Cob	65cm (25 1/2")	75cm (29 1/2")	25mm (1")	490346
Suitable for all WebZ	Full	65cm (25 1/2")	84cm (33")	25mm (1")	490348
Harness. Sold as each. Sold as each.	Extra Full	65cm (25 1/2")	92cm (36 1/4")	25mm (1")	490349



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The breeching seat is supported by the loin strap, which may be a double or single strap depending on the model of harness. The crupper has a number of slots to accommodate the loin strap or straps. Select the slots that offer the best stability and enable the breeching seat to hang level.

The breeching seat should be adjusted via the loin straps so that it is neither too low (which would interfere with the hind legs) nor too high (which could allow the seat to ride up and above the point of the rump). As a rough guide, the correct height is halfway between hock and dock, with slight variances for horse build and conformation. The important thing to consider is that when there is pressure on the breeching seat (as when going downhill or stopping), this pressure bears onto the hindquarters where it does not interfere with the hind legs. If the breeching is too low, it can push the hind legs from under the horse and make the horse feel insecure.



Scan the code and watch how to fit your Breeching with our short video on YouTube.



Breeching's marked with BS

and HS are also

available with the Breeching Seat

and/or Hip Straps

separately.

ZGB Breeching

BREECHING

Heavy-duty style with double hip straps. The smooth and padded breeching seat is 80mm (3 1/2") wide. Hip straps for Cob are 19mm (3/4") wide, Full and Extra Full Size hip straps are 25mm (1") wide.

	Length		Breeching S	eat	Hip Straps	
Cob	121cm (48")	431806	Cob	431796	Cob	431856
Full	132cm (52")	431807	Full	431797	Full	431857
Extra Full	142cm (56")	431808	Extra Full	431798	Extra Full	431858



Classic Breeching

Elegantly styled with double hip straps. The smooth padded breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide.

	Length
Pony	111cm (44") 444360
Cob	121cm (48") 444362
Full	132cm (52") 444364

Breeching Seat
Small Pony 444338

Pony	444340	Hip Straps	
Cob	444342	Pony	444380
Full	444344	Cob	444382
Extra Full	444346	Full	444384



SL Breeching

Elegantly styled, lightweight breeching with single hip strap. The smooth padded breeching seat is 40mm (1 1/2") wide for Mini and 60mm (2 1/3") wide for Shetland, while the hip straps are 12mm (1/2") wide.

Length

Mini	/5cm (29 1/2")	449204
Shetland	88cm (34 3/4")	448204
Small Pony	101cm (40")	444358



SL Plus Breeching

Elegantly styled, lightweight breeching with single hip strap. The smooth padded breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide.

Pony	111cm (44")	483464
Cob	121cm (48")	483466
Full	132cm (52")	483468



Brun Breeching

Elegantly styled with double hip straps. The smooth and padded breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide.

ı	Δ	n	n	t	h

Pony	112cm (44")	430360
Cob	122cm (48")	430362
Full	132cm (52")	430364



WebZ Breeching

Soft and well-padded with double hip straps. The breeching seat is 60mm (2 1/3") wide, while the hip strap is 19mm (3/4") wide for Pony and 25mm (1") wide for other sizes.

Length

 Pony
 112cm (44")
 490464

 Cob
 122cm (48")
 490466

 Full
 132cm (52")
 490468

 Extra Full
 142cm (56")
 490469



Lined with soft anti-gall material. Hip Straps supplied separately.

Length

Shetland	86cm (34")	460140
Pony	104cm (41")	460240
Cob	117cm (46")	460340
Full	127cm (50")	460440
Extra Full	140cm (55")	460540



Tedex Hip Straps

19mm (3/4") wide, double hip straps. Sold as a pair.

- 1	0	20	+
L	_61	ΙU	ш

Shetland	103cm (40 1/2")	460141
Pony	116cm (45 3/4")	460241
Cob	125cm (49 1/4")	460341
Full	138cm (54 1/4")	460441
Extra Full	150cm (59")	460541



Loose Buckle Piece

445078

25mm (1") wide. Sold as a pair.





Universal

Breeching Straps Stainless steel rein/parrot snaps. Sizes are suitable for various

Small Medium 114cm (45") Large

One Size

Cob

Full

One Size

Large

102cm (40") 19mm (3/4") 431809 25mm (1") 431810 431811

Width

Zilco harness. Sold as a pair.

127cm (50") 25mm (1")

Length



ZGB Pairs Breeching Straps

Suitable for use with ZGB Pairs Harness made pre-2016. Sold as a pair.

Length Width 183cm (72")

25mm (1") 431812



Pairs

USED

WITH

Breeching Straps

Attaches with Loose Buckle Piece (sold separately). Suitable for use with Classic and Elite Pairs Harness. Sold as a pair.

Width Length Pony 89cm (35") 25mm (1") 104cm (41") 25mm (1")

119cm (47")

445073 445074 25mm (1") 445075

Brun Breeching Straps

Suitable for use with Brun Single or Pairs Harness. Sold as a pair.

Width Length

127cm (50")

25mm (1") 430811



SL Plus Breeching Straps

Suitable for SL Plus singles and pairs. Sold as a pair.

Width Length 112cm (44") Small Medium 124cm (49")

137cm (54")

19mm (3/4") 483481 25mm (1") 483482 25mm (1") 483483



SL Breeching Straps

Suitable for SL single harness. Sold as a pair.

Length Width

Mini 76cm (30") 19mm (3/4") 449220 Shetland 90cm (35") 19mm (3/4") 448220



SL Pairs

Breeching Straps

Stainless steel clip snaps. Suitable for SL Pairs Harness. Sold as a pair.

Length Width

Mini/Shet. 77cm (30") 19mm (3/4") 448230 Small Pony 88cm (35") 19mm (3/4") 447230

EZ Breeching Straps

Designed to be left on the vehicle shafts for quicker harnessing every time. Very easy to adjust for different horses in the same vehicle. Stainless steel rein/parrot snaps. Suitable for any Zilco harness. Sold as a pair.

Length Width

Small 39-55cm (15-22") 16mm (5/8") 431823 Large 42-63cm (16-25") 25mm (1") 431825



BREECHING STRAPS

WebZ Breeching Straps

Small suitable for Pony WebZ harness, Large suitable for Cob, Full and Extra Full WebZ harness. Sold as a pair.

Length Width 102cm (40") 19mm (3/4") 490481 Small Large 130cm (51") 25mm (1") 490483



Tedex Breeching Straps

Suitable for use with Tedex Single Harness. Sold as a pair.

Length Shetland 73cm (28 3/4") 19mm (3/4") 460142 Pony 81cm (32") 19mm (3/4") 460242 Cob 92cm (36 1/4") 19mm (3/4") 460342 Full 107cm (42") 19mm (3/4") 460442 Extra Full 117cm (46") 19mm (3/4") 460542

Width



Breeching Strap fitting.

Correct adjustment of the breeching straps is vital to ensure that the horse has a comfortable space in which to move without restriction, but which also allows the action of the breeching seat to control the vehicle, taking its weight when going downhill or stopping.

As a general rule, the distance between the breeching seat and the horse's rump should be a hand width sideways when the traces are taunt. To check this when harnessing up, and with the traces connected at the correct length, roll the vehicle forwards onto the horse to check that the breeching seat bears onto the hindquarters when the traces are slack. And when the vehicle is rolled back to tighten the traces (to simulate the tension of pulling the vehicle), check that there is a hand width sideways between the hindquarters and the breeching seat.

The point of attachment for the breeching straps will depend on the design of the shafts. Usually, the breeching straps can be buckled through a dee or staple on the shafts, and if necessary wrapped around the shaft too. Once the correct hole and methodology is established, it is good practice to remember exactly which hole is correct, and that both sides of the breeching are attached in exactly the same way. This will save adjustment time in the future if the correct holes are recorded and remembered



Most breeching straps (depending on the model of harness) are supplied with a snap hook. This acts as a quick way of disconnecting the breeching, either as an every day convenience, or in an emergency situation. If the same vehicle is being used day by day, it is also possible to leave the breeching straps buckled onto the shafts, so that each time the horse is put to the vehicle, it is very quick and easy to simply connect this snap to the ring of the breeching, knowing that it is already adjusted correctly from the last time.





	Length Min.	Length Max.	Width	
Shetland	70cm (27 1/2")	105cm (41")	13mm (1/2")	445593
Pony	80cm (31")	115cm (45")	16mm (5/8")	445595
Cob	115cm (45")	150cm (59")	25mm (1")	445597
Full	125cm (49")	160cm (63")	25mm (1")	445599
Extra Full	142cm (56")	188cm (74")	25mm (1")	445601

Standard Pairs/Wheeler Trace Carry Straps

Extra long design, for Pairs or Team Wheelers that are not using breeching. Sold as each.

	Length Min.	Length Max.	Width	
One Size	170cm (67")	265cm (104")	25mm (1")	445600



Shetland/Mini to suit SL Harness, other sizes to suit ZGB, Elite, Classic and SL Plus Harness. Sold as a pair.

	Length Min.	Length Max.	Width	
Shetland/Mini	12cm (4 3/4")	20cm (7 3/4")	13mm (1/2")	445033
Pony	14cm (5 1/2")	24cm (9 1/2")	13mm (1/2")	445035
Cob	16cm (6 1/3")	28cm (11")	16mm (5/8")	445037
Full/Extra Full	18cm (7")	38cm (15")	16mm (5/8")	445039



Brun Leader Trace Carry Straps

For Team Leader Harness. Will fit either 32mm (1 1/4") or 50mm (2") trace widths. Sold as each.

	Length Min.	Length Max.	Width	
Pony	80cm (31")	115cm (45")	25mm (1")	430792
Cob	115cm (45")	150cm (59")	25mm (1")	430797
Full	125cm (49")	160cm (63")	25mm (1")	430799

Brun Pairs/Wheeler Trace Carry Straps

For Pairs or Team Wheelers that are not using breeching. Sold as each.

	Length Min.	Length Max.	vviatn	
One Size	170cm (67")	265cm (104")	25mm (1")	430780



Brun Trace Carry Straps

Suitable for all Brun Harness. Sold as a pair.

	Length Min.	Length Max.	Width	
One Size	24cm (9")	42cm (16")	16mm (5/8")	430830



Elastic Leader Trace Carry Straps

For Team Leader Harness. Sold as each.

	Length Min.	Length Max.	Width	
Short	100cm (39")	140cm (55")	25mm (1")	432520
Standard	140cm (55")	175cm (69")	25mm (1")	432522

Elastic Pairs/Wheeler Trace Carry Straps

Extra long design, for Pairs or Team Wheelers that are not using breeching. Sold as each.

	Length Min.	Length Max.	Width	
One Size	150cm (59")	240cm (94")	25mm (1")	432524

Patent Trace Carry Drop

Fitted onto the trace carry strap above the buckle, for a decorative cover. Sold as each.

444314





Short Quick Release Kicking Strap

Compulsory on singles for competitions in Germany. Sold as a pair. 444495



Kicking Strap fitting.

A kicking strap is often used when undergoing harness training, or on a more regular basis for horses that have a tendency to kick. The purpose is to limit the height of the hindquarters should the horse



WebZ Long Trace Carry Straps

For Pairs that are not using breeching. Sold as each

	Length Min.	Length Max.	Width	
Small	109cm (43")	140cm (55")	19mm (3/4")	490491
Large	145cm (57")	212cm (83 1/2")	25mm (1")	490493



Length Min. Width

One Size 58cm (22 3/4") 19mm (3/4") 490485



Quick Release Kicking Strap

Quick release fittings both sides for safe, easy removal in an emergency. Sold as each.

> Length Min. Length Max. Width

One Size 124cm (49") 188cm (74") 25mm (1") 444491

kick out. But it is important not to strap down the hindquarters in any way that could interfere with a bouncy stride or some canter strides, because this in itself could cause the horse to kick out. Ideally, the adjustment should be slack enough to allow for any non destructive movements that a young horse might make, but stops the hindquarters from raising high enough do a high kick that could do damage to the vehicle or driver.

TRACE CARRY STRAPS



Multi-adjustable elastic straps to connect the rein ring of wheeler breastplate neck strap to the small dees on the Tandem Leader Traces. Keeps the traces higher, to prevent the leader and wheeler horse from getting a leg over the trace. Sold in pairs. Sizes listed are unstretched.

Length Min. Length Max.

One Size 75cm (29 1/2") 110cm (43") 445201

Bungee Tandem Trace Carriers



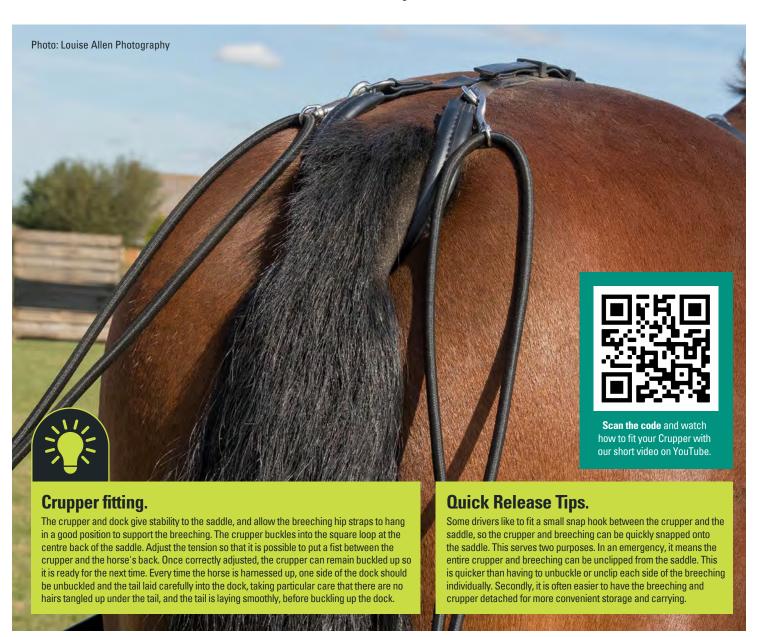
Connects leader crupper dock to upward dee on trace to hold it up and help prevent a leg going over the trace. Also to connect girth to downward dee on trace, to stop the traces flipping up over the horse's hindquarters on tight turns. Sold as a pair. Sizes listed are unstretched.

Length Min. Length Max.

 Small
 54cm (21 1/4")
 85cm (33 1/2")
 445213

 Medium
 63cm (24 3/4")
 100cm (39 1/3")
 445215

 Large
 68cm (26 3/4")
 115cm (45 1/4")
 445217



Standard Crupper Soft foam padded dock. Supplied as standard with most Zilco Driving Harness sets.	Cob Full	Length Min. 65cm (25") 79cm (31") 80cm (31 1/2") 90cm (35 1/2") 100cm (39") 105cm (41 1/3")	Length Max. 79cm (31") 92cm (36") 95cm (37 1/2") 105cm (41 1/3") 125cm (49 1/4") 140cm (55")	444463			>	3 4] 1		
Crupper without Dock Buckles For use with Team Leader traces, though can be used without.	Pony Cob Full	Length Min. 80cm (31 1/2") 90cm (35 1/2") 100cm (39")	Length Max. 95cm (37 1/2") 105cm (41 1/3") 125cm (49 1/4")	444505	(The Pi	1 (mag) 1	OLONG T.
Brun Crupper Soft foam padded dock. Supplied as standard with Brun Harness sets.	Pony Cob Full	Length Min. 80cm (31 1/2") 90cm (35 1/2") 100cm (39")	Length Max. 95cm (37 1/2") 105cm (41 1/3") 125cm (49 1/4")	430463						
SL Plus Crupper Soft dock lined with anti-gall. Supplied as standard with SL Plus Harness sets.	Pony Cob Full	Length Min. 80cm (31 1/2") 90cm (35 1/2") 100cm (39")	Length Max. 95cm (37 1/2") 105cm (41 1/3") 125cm (49 1/4")		C	189				
SL Crupper Soft dock lined with anti-gall. Mini supplied with SL Mini Harness sets, Shetland supplied with SL Shetland & Small Pony Harness Sets.	Mini Shetland	Length Min. 65cm (25") 79cm (31")	Length Max. 79cm (31") 92cm (36")	449404 448404			D):			· · · · ·
Webz Crupper Soft foam padded dock. Supplied as standard WebZ Harness sets.	Pony Cob Full Extra Full	Length Min. 70cm (27 1/2") 90cm (35 1/2") 100cm (39") 105cm (41 1/3")	Length Max. 90cm (35 1/2") 105cm (41 1/3") 125cm (49 1/4") 140cm (55")							
Tedex Crupper Soft dock lined with anti-gall. Supplied as standard with Tedex Harness sets.	Pony Cob Full	Length Min. 60cm (23 3/4") 75cm (29 1/2") 85cm (33 1/2") 100cm (39") 105cm (41 1/3")	Length Max. 80cm (31 1/2") 95cm (37 1/2") 105cm (41 1/2") 120cm (47 1/2") 125cm (49 1/2")	460270 460370 460470				0)	T	
Moulded Crupper Doo Seamless construction to redurubbing, can be shaped to required position.		F	THE STREET	À	Soft and flo	upper Dock exible with foam re for comfort. 444445 444446			A.	





Quick Release Pole Straps

Standard in Cob, Full and Extra Full Classic, ZGB and Elite Pair, and Team Harness sets. Optional in Pony Classic Pair and Team Harness sets. Sold as a pair.

 Length Min.
 Length Max.
 Width

 Pony
 24cm (9")
 39cm (15")
 25mm (1")
 445086

 Cob/Full
 35cm (14")
 50cm (20")
 38mm (1 1/2")
 432607



Brun Pole Straps

Standard in Brun Pairs & Team Harness. Sold as a pair.

 Length Min.
 Length Max.
 Width

 Pony
 35cm (14")
 43cm (17")
 25mm (1")
 430602

 Cob/Full
 35cm (14")
 50cm (20")
 32mm (1 1/4")
 430605



SL Pole Straps

Large standard in Pony, Cob and Full SL Plus Pair Harness sets. Small standard in Mini, Shetland and Small Pony SL Pairs & Team Harness sets. Sold as a pair.

 Length Min.
 Length Max.
 Width

 Small
 27cm (9")
 33cm (12")
 25mm (1")
 448750

 Large
 38cm (15")
 52cm (20 1/2")
 25mm (1")
 483488



Standard Pole Straps

Standard in Pony Size Classic Pair and Team Harness. Sold as a pair.

Length Min. Length Max. Width
Pony 35cm (14") 43cm (17") 25mm (1") 445084



32mm Pole Straps

Optional in most harness sets. Sold as a pair.

Length Min. Length Max. Width

Small 16cm (6") 30cm (12") 32mm (1 1/4") 432602

Large 35cm (14") 50cm (20") 32mm (1 1/4") 432605



WebZ Pole Straps

Large standard in Full and Extra Full, Small standard in Pony and Cob WebZ Pairs Harness sets. Sold as a pair.

Length Min. Length Max. Width

Small 20cm (8") 40cm (16") 32mm (1 1/4") 490487

Large 25cm (9 3/4") 45cm (17 3/4") 32mm (1 1/4") 490488

The coupling strap is used in Team harness to link the breastplates of the two lead horses together. COUPLING STRAPS **Small** Coupling Strap Large Coupling Strap Standard in Cob and Full Classic Team harness sets. Sold as each. Standard in Pony Classic Team harness sets. Sold as each. Length Min. Length Max. Width Length Min. Length Max. Width Cob/Full Pony 36cm (15 1/3") 50cm (19 3/4") 19mm (3/4") 60cm (24") 75cm (29") 25mm (1") 432515 445567 **Quick Release** Coupling Strap **Brun Quick Release** Coupling Strap Standard in ZGB and Elite Team harness sets. Sold as each. Standard in Brun Team harness sets. Sold as each. Width Length Min. Length Max. Width Length Min. Length Max. One Size 45cm (18") 62cm (24") 32mm (1 1/4") 432518 One Size 45cm (18") 62cm (24") 32mm (1 1/4") 430818

Standard Small Roger Rings

Standard in Shetland SL Team and Tandem harness sets. 13mm (1/2") Conway Buckle is needed to attach to a standard SL bridle (page 114). Sold as a pair.

Ring Dia. Strap Width 32mm (1 1/4") 13mm (1/2") 445162

162

Standard Medium

Roger Rings

Standard in Pony Classic
Tandem and Team harness
sets. Sold as a pair.

Ring Length
Ring Width
Strap Width
Strap Width
432530

Small



Standard Large Roger Rings

Standard in Cob, Full and Extra
Full ZGB, Elite and Classic
harness sets. Sold as a pair.

Ring Length
Ring Width
Strap Width
Strap Width
432535



Brun Small Roger Rings

Standard in Pony Brun Team harness sets.
Sold as a pair.

Ring Dia. Strap Width

32mm (1 1/4") 13mm (1/2") 430838



Brun Large Roger Rings

Standard in Cob and Full
Brun Team harness sets.
Sold as a pair.

Ring Length
Ring Width
Strap Width
Strap Width
430840



Driva Puffer Pads

Made from cotton outer and polyfill inner, which is non-absorbent and will not hold moisture. Touch-tape straps make the pads easy to fit and remove for cleaning.

XS: 12cm (4 3/4") wide x 60cm (23 2/3") long S: 12cm (4 3/4") wide x 86cm (33 4/5") long M: 15cm (6") wide x 110cm (43 1/3") long L: 15cm (6") wide x 124cm (48 3/4") long

	XS	S	M	L
Black	450001	450031	450061	450091
Navy	450002	450032	450062	450092
Dark Green	450005	450035	450065	450095
Purple	450006	450036	450066	450096
Red	450007	450037	450067	450097
White	450008	450038	450068	450098
Royal Blue	450012	450042	450072	450102
Cerise	450016	450046	450076	450106



Driva GEL-Lite Pad

Gel-Lite core, covered with cotton upper and a breathable material lining. Gel-Lite has the impact and pressure absorption properties of traditional gels, but is up to 80% lighter. Touch-tape straps make the pad easy to fit and remove for cleaning.

	Length	Width	
Extra Small	60cm (23 2/3")	12cm (4 3/4")	450201
Small	84cm (33")	12cm (4 3/4")	450231
Medium	110cm (43 1/3")	15cm (6")	450261
Large	124cm (48 3/4")	15cm (6")	450291



Riser Pads High density foam with a PVC waffle covering for durability. The shaped risers

provide stability on high withered horses and offer a close fit.

The Racer outer features hard-wearing nylon material, fully bound with polypropylene webbing.

18cm (7") wide x 95cm (37 1/2") long.

	A Waffle	B Racer
Black	526261	526281
Blue	526262	526292
Red	526267	526287





Wool Saddle Liner

Made from genuine Australian sheep's wool knitted onto a polyester backing, which enables machine washing without shrinkage. It also features a quilted cotton outer and hook and loop tape fastenings.

ZGB Liner - In Cob, Full and Extra Full sizes. Made to suit Zilco ZGB/Elite Saddles. **SL DLX Liner** - In Mini and Shetland sizes. Made to suit Zilco SL Deluxe Saddles (please note the Shetland liner will fit Small Pony Saddle).

 ${\bf Classic\ Liner}$ - In Pony, Cob and Full sizes. Made to suit Zilco Classic, Brun and SL Plus Saddles.

	ZGB	SL DLX	Classic
Mini	-	452240	-
Shetland	-	452242	-
Pony	-	-	452244
Cob	452206	-	452246
Full	452208	-	452248
Extra Full	452209	-	-



Racer Memory Foam Saddle Pads

Space age material that conforms to the horses back and minimises pressure points. Touch-tape straps for easy fit and removal for cleaning. 18cm (7") wide x 100cm (39 1/3") long.

, ,	
Black	526201
Blue	526202
Red	526207
White	526208
Royal Blue	526212



Waffle Saddle Pads

Long wearing PVC waffle. High density foam core provides comfort for the horse. Simply hose with water to clean.

Extra Small: 12cm (4 3/4") wide x 73cm (28 3/4") long. Small: 15cm (6") wide x 115cm (45 1/4") long. Medium: 20cm (7 4/5") wide x 73cm (28 3/4") long. Large: 20cm (7 4/5") wide x 115cm (45 1/4") long.

	Extra Small	Small	Medium	Large
Black	450402	450404	524861	524881
Royal Blue	-	-	524862	524882
Red	-	-	524867	524887



Deluxe Fleece Pad

Deep pile synthetic fleece pad, easily fitted with touch-tape straps. Standard: 20cm (7 4/5") wide \times 70cm (27 1/2") long Long: 20cm (7 4/5") wide \times 115cm (45 1/4") long.

	Standard	Long
Black	524701	524751
Blue	524702	524752
Yellow	524704	524754
Red	524707	524757
White	524708	524758





Classic Wool Girth Liner

Made to suit Zilco Classic, Brun and SL Plus Driving Harness Girths. Full size is also suitable for all mini single breastplates

Length

Pony 40cm (15 3/4") 452104 Cob 50cm (19 2/3") 452106 Full 60cm (23 2/3") 452108



ZGB Wool Girth Liner

Made to suit Zilco ZGB/Elite Driving Harness Girths.

Length

Cob 50cm (19 2/3") 452156 Full 60cm (23 2/3") 452158 Extra Full 70cm (27 1/2") 452159



Wool Breastplate Liner

Made to suit Zilco ZGB, Elite, Classic, Brun, SL Plus, WebZ and Tedex Breastplates.

Length

92cm (36 1/4") 452284 452286 110cm (43 1/3") 120cm (47 1/4") 452288 140cm (55") 452290



Empathy Wool Breastplate Liner

Made to suit Zilco MK4 Empathy Breastplates.

Pony 452304 Cob 452306 Full 452308



Waffle Breastplate Liner

Touch-tape straps make the pad easy to fit and remove for cleaning. Can also be used with girths and saddles.

Medium: 11.5cm (4 1/2") wide x 110cm (43 1/3") long. Large: 12cm (4 3/4") wide x 120cm (47 1/4") long. Extra Large: 12cm (4 3/4") wide x 140cm (55") long.

Small Medium Large XL 460014 460016 460018 Black Royal Blue 460034 460036 460038 Red 460054 460056 460058





Driva GEL-Lite Wither Pad

Gel-Lite core, covered with cotton upper and a breathable material lining. Gel-Lite has the impact and pressure absorption properties of traditional gels, but is up to 80% lighter. Touch-tape straps make the pad easy to fit and remove for cleaning.

30cm (12") Suits ZGB and Elite Breastplates. 50cm (20") Suits Classic Breastplates.

30cm (12") 451003 50cm (20") 451005



Anti-Gall Wither Pad

Lightweight and easy to wash and clean, designed to fit under the breastplate wither strap to offer protection and comfort. Made from long-wearing PVC anti-gall material with touch-tape straps for fitting to the wither strap.

30cm (12") Suits ZGB and Elite Breastplates. 50cm (20") Suits Classic Breastplates.

30cm (12") 451103

50cm (20") 451105

RACE COVER

Reflective Trace Covers

Designed to fit over the harness trace when in use. Made from quality neoprene reduces the chance of trace rubs on the horses sides. With reflective piping strip on the outside for safe driving in low light.

Trace Width Length 25mm (1") 70cm (27 1/2") 452001 32mm (1 1/4") 100cm (39 1/3") 452021 32mm (1 1/4") 130cm (51") 452041 50mm (2") 100cm (39 1/3") 452061 50mm (2") 452081 130cm (51")



Quick Release Shackle

Used for attaching traces to carriages with swingle trees.Made from stainless steel and feature quick release snaps for safe and easy removal. Suitable for use with dee end traces.

A 10cm (4") with Leather Pull Tab





Quick Release Pull Tab

Made from polypropylene webbing. For Quick Release Shackles. 432911

QR Leather Pull Tab

For Quick Release Shackles. 432920

Square Eye Rein Snap

Popular for quick release connection between crupper and saddle or for breeching straps. Stainless steel.

19mm (3/4") 984517 25mm (1") 984519



Round Eye Rein Snap Stainless Steel.

13mm (1/2"). 983603



Square Eye Trigger Snap

Used on breeching straps. Stainless steel. 25mm (1"). 984530

711005



Round Eye Trigger Snap

Stainless Steel. 16mm (5/8"). 983604



Conway Buckle

Used to lock a sliding back band into position, 25mm for Classic and 32mm for Tedex (see fitting on page 92). 13mm used to attach small Roger Rings (page 109) to a standard SL bridle. Stainless steel.

13mm (1/2") 980902 25mm (1") 980907 32mm (1 1/4") 980908

• 10 x 19mm (3/4") Soft PVC Keepers

• 10 x 22mm (7/8") Soft PVC Keepers

• 10 x 19mm (3/4") Moulded Keepers

• 10 x 22mm (7/8") Moulded Keepers

476210

• 1 x 19mm (3/4") Stainless Steel Roller Buckle

• 1 x 22mm (7/8") Stainless Steel Roller Buckle



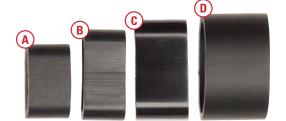
Soft PVC Keeper

For keeping in the tack box for spares and repairs.

A 13mm (1/2") 711001 **B** 16mm (5/8") 711003

D 22mm (7/8") 711009

C 19mm (3/4")





Packed in a zip-up carryall



Available with Girth

Zilco Training Roller

Professional training roller for lunging, driving and breaking. Stainless steel terrets and 8 stainless steel dees. Soft waffle padding and double girth points.

Available with PVC 2 buckle Lonsdale girth, sizes 45cm (17 1/2") - 85cm (33 1/2"). Size must be specified at time of order.

Girth perimeter (without girth) min: 98.5cm (38 3/4"), max: 168cm (66").

Roller 631521 Roller with Girth 631541





Deluxe Quarter Sheet

Keeps the horse's back and loins warm in cold weather to prevent rapid muscle cooling. Waterproof Small - 80cm (31") and breathable 600 Denier polypropylene material, polar fleece lining and strong plastic clips for quick and easy fitting. Rump darts and a fillet cord for superior fit. Black with red piping and reflective trim.

446924 Medium - 95cm (37 1/2") 446926 Large - 105cm (41 1/3") 446928 XL - 115cm (45 1/4") 446930

Plain Quarter Sheet

Same features as the Deluxe Quarter sheet, in plain black without red piping and reflective trim. Once size, Large - 105cm (41 1/3"). 446948



All aprons come with a touch tape patch, which enables the hem to be hooked up and out of the way for drivers/ passengers when mounting the carriage.



Heavyweight Driving Aprons

For winter and cooler climates. Made from tough 600 Denier polypropylene material with warm polar fleece lining. 100cm (39 1/3") Length.

Black 446401 Navy 446402



Wool Driving Aprons

Stay warm with this 425g classically styled wool apron. 100cm (39 1/3") Length.

Black 446441 446442 Navy



Fleece Driving Aprons

This warm and versatile apron is made from a lightweight 240g polar fleece. 100cm (39 1/3") Length.

Burgundy 446460 446462 Navy Dark Green 446465



Conforms to competition regulations. One end buckles to the carriage, the other is held by the assistant which is lined with Zilco Super-grip for superior grip in all weather conditions.

Comfortably padded and fully adjustable. Reduces the risk of being thrown from the carriage in rough terrain.

446700





GENERAL ACCESSORIES



Hangs over the back of a door, tailgate or partition etc, and has four hooks for holding bridles, reins and other assorted

strapping. Perfect for taking to competition days to keep



Wall mounted, heavy metal harness rack, perfect for use in the tack room and neatly holds a full set of single harness.

871514





Multi-purpose hook, hangs via chain or rope from above. Can be used for cleaning, or storing miscellaneous strapping, harness pieces etc.

871515





Number Holder Vest

Soft uncoated webbing with quick release buckles with plenty of side and shoulder adjustments. Plastic covered number sleeves for all weather conditions. Numbers not included.

875090

Tack Rack

871516

your saddlery organised.



Vehicle Number Holder

Synthetic wipe-clean materials for all-weather convenience. Overall Size: 20cm (8") high x 26.5cm (10 1/2") wide. Window Size -13cm (5") high x 25cm (9 7/8") wide.

446611



Competition Number Set

Number holders with elastic straps for attaching to bridles or the rider's arm for competition. Numbers are included.

A 3 Digits 875101 **B** 4 Digits 875102

Wall Mounted

Dressage Letters - Set of 12

High visibility plastic letters. Include pre-drilled holes for ease of fitting. Set contains 12 points of the arena -A, B, C, E, F, H, J, M, R, S, V & P. Each letter measures 24cm (9 1/2") x 27cm (10 2/3").

875104







Made from heavy duty waterproof vinyl with strong webbing handles that wrap all the way around and touch tape comfort grip closure. Includes a D-ring which the zip can be padlocked for security when travelling. Measures: 35cm (13 3/4") x 45cm (17 3/4") x 85cm (33 1/2").

101125

A XL 75cm (29 1/2") x 36cm (14 1/5") x 36cm (14 1/5") 101105

B XXL 90cm (35 1/2") x 50cm (19 2/3") x 50cm (19 2/3") 101107



ZGB/Elite Harness Bag

Black leatherette with red trim and ventilation panels. Includes 3 external pockets. Supplied with ZBG and Elite Harness sets.

101006



Classic Harness Bag

Sturdy black polyester with red trim and ventilation panels. Supplied with Classic Harness sets.

101004



Brown Harness Bag

Smart brown polyester, with ventilation panels. Supplied with Brun Harness sets.

101007



SL Plus Harness Bag

Sturdy black polyester with red trim and ventilation panels. Supplied with SL Plus Harness sets.

101003



Harness Racing Bag

Sturdy black polyester with red trim and ventilation panels. Supplied with Harness Racing and SL Harness sets.

101001



WebZ Harness Bag

Sturdy black polyester with brown trim and ventilation panels. Supplied with Webz Harness sets.

101005



Tedex Harness Bag

Sturdy black polyester and ventilation panels. Supplied with Tedex Harness sets.

101002



Flexible over high temperatures, with increased abrasion resistance. Sensitive feel while resistant to tears and cracks. Solid brass fittings. Fully washable.

E 11 0.

	Cob	Full Size
Black	544561	544581
Dark Blue	544562	544582
Yellow	544564	544584
Dark Green	544565	544585
Red	544567	544587
White	544568	544588
Royal Blue	544572	544589

Zilco 19mm (3/4") PN Headstall

Same as the 25mm model, more suited to horses with a delicate head shape for a finer look. Solid brass fittings Popular for yearling sales.

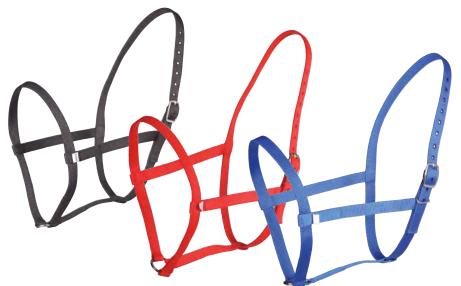
	Pony	Cob	Full Size
Black	544611	544641	544671
Dark Blue	544612	544642	544672
Red	544617	544647	544677
White	544618	544648	544678

Epsom PN Deluxe Halter

High class Matt finish PN material has the look of leather without the maintenance. Double buckle head piece, Ideal for sales yard or presentation. Screws and nameplate also sold separately.

Cob	544713
Full	544753

Brass Chicago Screws **Brass** Nameplate 547255 547251



Web Underhalter

Some competitions require halters to be worn with a driving bridle for safety. This model meets these requirements without adding weight or bulk. Made from soft weave PP webbing for lightness and comfort.

 Pony
 Cob
 Full

 Black
 542211
 542241
 542271

 Red
 542217
 542247
 542277

 Royal Blue
 542222
 542252
 542282

Synthetic Underhalter

Discreet and lightweight so that it does not interfere with the functionality of the bridle. Made from synthetic coated webbing.

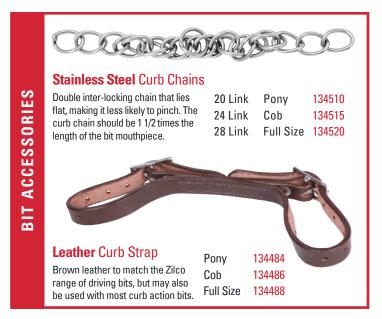
 Shetland
 480109

 Pony
 480209

 Cob
 480309

 Full
 480409





Large Rings Butterfly White Mouth

The unique shape and material provide a softer mouthpiece which encourages relaxation. Two loops for rein adjustment. Leather curb strap & large rings

Mouth Size Mouth Thick Cheek Length

135mm (5 1/3") 121424 11.5cm (4 1/2") 17mm (2/3") 12.5cm (5") 17mm (2/3") 135mm (5 1/3") 121426 14cm (5 1/2") 17mm (2/3") 135mm (5 1/3") 121428



Butterfly Arched Mouth

Similar action to mullen mouth but with an upwards curve to allow more tongue room. Smooth mouth piece and leather curb strap.

Mouth Size Mouth Thick Cheek Length

12.5cm (5") 15mm (3/5") 135mm (5 1/3") 121416 15mm (3/5") 14cm (5 1/2") 135mm (5 1/3") 121418 15mm (3/5") 135mm (5 1/3") 121420 15cm (6")



Mini Butterfly **Arched Mouth**

The same design as the Arched Mouth Butterfly bit (left), but with much finer dimensions to suit small ponies.

Leather curb strap Mouth Size Mouth Thick Cheek Length

9cm (3 1/2") 10mm (1/3") 80mm (3 1/8") 121441 80mm (3 1/8") 121443 10cm (4") 10mm (1/3") 11.5cm (4 1/2") 10mm (1/3") 80mm (3 1/8") 121445



Butterfly Cherry Roller

Copper rollers encourage play. The port prevents the horse from getting its tongue over the bit. Single link curb chain.

Mouth Size Mouth Thick Cheek Length 12.5cm (5") 121406 21mm (4/5") 150mm (6") 14cm (5 1/2") 21mm (4/5") 150mm (6") 121408 15cm (6") 21mm (4/5") 150mm (6") 121410



Liverpool Straight Mouth (1 Slot)

Reversible straight mouthpiece (ribbed 1 side). Sliding cheeks and single link curb chain.

Liverpool

Straight Mouth

mouthpiece (ribbed 1

side). Sliding cheeks

and single link curb

chain. Available in 2 and 3 slot cheeks.

11.5cm (4 1/2") 13mm (1/2")

13mm (1/2")

Mouth Size

12.5cm (5")

14cm (5 1/2")

Mouth (Fixed)

offers more tongue

room. Ribbed 1 side

Arched shape

Mouth Size

12.5cm (5")

15cm (6")

14cm (5 1/2")

chain.

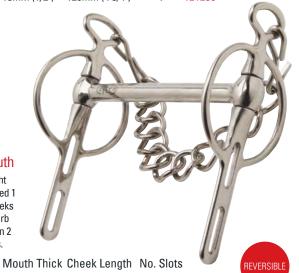
Reversible straight

Mouth Size Mouth Thick Cheek Length No. Slots

11.5cm (4 1/2") 13mm (1/2") 120mm (4 3/4") 121254 121256 12.5cm (5") 13mm (1/2") 120mm (4 3/4") 14cm (5 1/2") 13mm (1/2") 120mm (4 3/4") 121258

140mm (5 1/2")

165mm (6 1/2")



2

2

121314

121316



Liverpool Straight Mouth (White)

Unique shape & material creates a softer mouthpiece to encourage relaxation. Leather curb strap included.

REVERSIBLE

Mouth Size Mouth Thick Cheek Length No. Slots 11.5cm (4 1/2") 18mm (6/8") 165mm (6 1/2") 2 121294 121296 12.5cm (5") 18mm (6/8") 190mm (7 1/2") 3 3 14cm (5 1/2") 18mm (6/8") 190mm (7 1/2") 121298 15cm (6") 18mm (6/8") 190mm (7 1/2") 3 121300



Arched shape offers more tongue room. Ribbed 1 side (reversible). Single link chain. The sliding cheek offers more gag action & poll pressure.

Mouth Size Mouth Thick Cheek Length No. Slots 165mm (6 1/2") 121244 11.5cm (4 1/2") 13mm (1/2") 12.5cm (5") 13mm (1/2") 190mm (7 1/2") 3 121246 14cm (5 1/2") 13mm (1/2") 190mm (7 1/2") 3 121248 15cm (6") 13mm (1/2") 190mm (7 1/2") 3 121250

REVERSIBLE



Month Size	Mouth Thick	Cheek Length	140. 21018	
11.5cm (4 1/2")	15mm (3/5")	140mm (5 1/2")	2	121304
12.5cm (5")	15mm (3/5")	165mm (6 1/2")	2	121306
14cm (5 1/2")	15mm (3/5")	205mm (8")	3	121308







cheeks. Single link curb chain.

Mouth Size Mouth Thick Cheek Length No. Slots

12.5cm (5") 16mm (5/8") 180mm (7") 2 121226 14cm (5 1/2") 16mm (5/8") 180mm (7") 2 121228 15cm (6") 16mm (5/8") 180mm (7") 2 121230

Liverpool **Cherry Roller**

The rollers encourage play while the port prevents the horse from getting its tongue over the bit. Fixed cheek prevent the lips from being pinched. Single link curb chain.

Mouth Size 21mm 2 14cm 165mm 15cm 21mm 165mm 2 121280





11.5cm (4 1/2") 12mm (1/2") 140mm (5 1/2") 2 121344 2 12.5cm (5") 12mm (1/2") 140mm (5 1/2") 121346 12mm (1/2") 140mm (5 1/2") 2 14cm (5 1/2") 121348

A very popular stainless steel bit with jointed mouthpiece.

Mouth Size Mouth Thick Cheek Length

11.5cm (4 1/2") 13mm (1/2") 125mm (5") 121324 13mm (1/2") 125mm (5") 12.5cm (5") 121326



Symbols	Buckle	Blinkers 64
4 Prong Harness Hook 116	Combo Trace Coupler 86	Breastplate Uptug 85
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Z ZGB

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(Left to right) Tony Strachan, CEO of Zilco Group, Chris Owens, Zilco NZ Factory Manager, HRH Prince Philip, Duke of Edinburgh and Laurie Trist, Manager of Zilco NZ.

In 1995, Laurie Trist, Manager of Zilco NZ, aware that the Queen and the Duke were going to visit NZ, wrote to Prince Philip asking him if he would be interested to visit the factory. Of course, Zilco was well aware of the Prince's part in the development of the carriage driving sport and we were aware of his knowledge of Zilco harness. We were thus delighted and honoured by the Duke's acceptance of the invitation.

Prince Philip spent some 45 minutes with us, taking tea, meeting all the staff, and engaging in meaningful conversation about the sport and his involvement in it. HRH was most charming, and we thought, delighted to be doing something in which he was truly interested. He was presented with a set of Zilco harness by Laurie's young son William then aged about 11.

It was a memorable occasion in the history of the Zilco Company.

Tony Strachan CEO – Zilco Group May 2021





